

# imdea materials institute





**Ignacio Romero** Director, IMDEA Materials Institute April 2021



This report describes the activities of our Institute in 2020. Hard facts and ratios draw a picture of a scientific institution running at full speed, producing top-quality science and collaborating with industry as well as other research centres.

But this picture is incomplete. The year has been rough for everyone, and for the Institute as well. The global pandemic that has upset everyone and everywhere has, of course, impacted our activities in a great deal, possibly more than what the figures convey.

Our facilities were completely closed for three whole months and later we slowly returned to something similar to our former routine. Soon we were fully functioning, needless to say, adapting our habits to remote working, social distancing, etc. But personal lives have been touched and, although we have not lost any employee to COVID-19, the pandemic has hit our families, close friends, and relatives.

Employees of IMDEA Materials have made great efforts in 2020 to remain productive and engaged. From my privileged position, I have witnessed this attitude from every group at the Institute: research assistants, associates, tenured and non-tenured researchers, technicians, administration and management. This year we have skipped all of our traditional social events, some of which make IMDEA Materials such a special place, but the Institute is now a mature institution and it has responded to this unusual situation as any Director could have wished.

Despite the difficult situation, this year our scientific production has been very good, and our impact has not ceased to grow. We have participated in 59 research projects and collaborated with 32 companies. Looking ahead, we know that upcoming years will bring new challenges, but is reassuring to see that Europe is decided to push research and development to new heights. New opportunities will open for us and we remain optimistic. Partners and stakeholders should be aware that they can still find in our Institute an excellent centre to face whatever will come.

In summary, the Institute has suffered the impact of COVID-19 in 2020, but it has shown surprising strength and toughness. And those are two traits that we, materials scientists, love.

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# words from the director...



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# contents





IMDEA Materials Institute has an established international reputation in the areas of design, processing, characterisation, modelling and simulation of advanced materials for applications in different industrial sectors with particular emphasis in transport, energy and healthcare. IMDEA Materials Institute, one of seven Madrid Institutes for Advanced Studies (IMDEA), is a public research centre founded in 2007 by Madrid's regional government. The goal of the Institute is to do research at the forefront of Materials Science and Engineering, attracting talent from all around the globe, and collaborating with companies in an effort to transfer fundamental and applied knowledge into valuable technology.

#### mission

We do research of excellence in Materials Science, contributing to tackle the challenges of society and fostering the sustainable development of the region of Madrid.

#### vision

Our vision for the future is that IMDEA Materials becomes a leading research institute, internationally recognized for its excellence in materials science and its contributions to the transformation of society.

#### The mission and vision of the IMDEA Materials Institute is based in three main pillars:



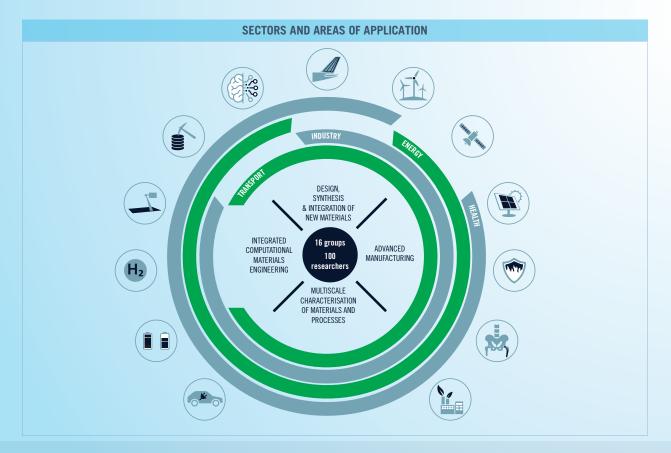
excellence in materials science and engineering research



attraction of talented researchers from all over the world to work in Madrid in an international and interdisciplinary environment



technology **transfer** to industry to increase competitiveness and maintain technological leadership



### **RESEARCH PROGRAMMES**



Advanced Materials for Multifunctional Applications



The Next Generation of Composite Materials



Novel Alloy Design, Processing and Development



Multiscale Characterisation of Materials and Processes



Integrated Computational Materials Engineering



Materials for Health Care



The core strength of the Institute is its international research team, consisting of talented researchers from 23 different nationalities, which carries out new scientific discoveries in Materials Science, and fosters the development of emerging technologies.



State-of-the-art laboratories to manufacture, characterise and simulate advanced materials and nanomaterials, including their integration in lab scale prototypes and devices. 100 researchers, 23 nationalities,39% PhDs, 57% foreign researchers16 research groups

### The facilities of IMDEA Materials Institute

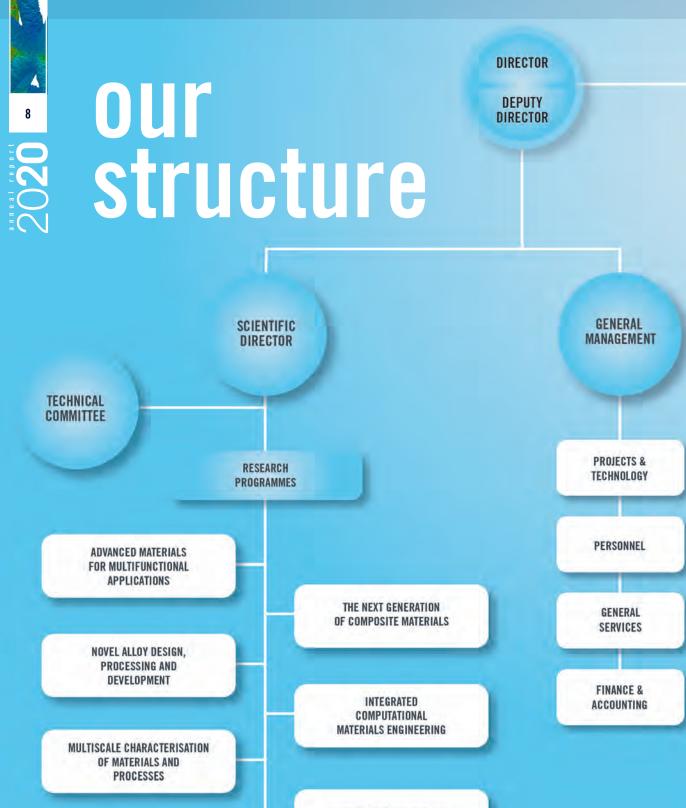
The building and laboratories of IMDEA Materials Institute are located at the Scientific and Technological Park of the Technical University of Madrid in Tecnogetafe, Madrid.

# $2.640 \text{ m}^2$ of research labs

Auditorium (200 people) and networking space for international Conferences and Workshops.

Metals, composites, polymers, 3D printing, multiscale modelling and AI, nanostructured materials, multiscale characterisation of materials and processes, fire resistance and electrochemistry.





MATERIALS FOR **HEALTH CARE** 

**INSTRUMENT SCIENTISTS &** LAB TECHNICIANS

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# SCIENTIFIC

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# in figures

# human resources



Talent attraction has been the key to the Institute's success.

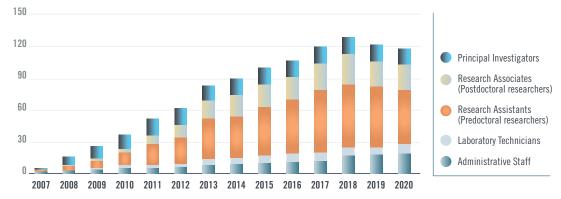
talent

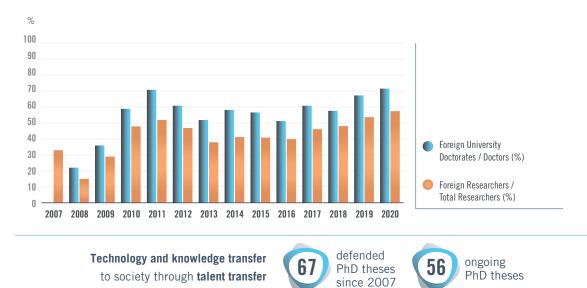
Open and transparent selection along with regular evaluation of principal investigators performed by an independent **Scientific Council.** 



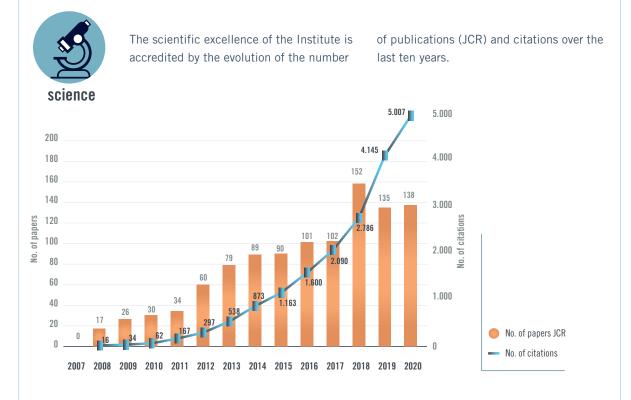
IMDEA Materials has created a **multidisciplinary** and international working environment to attract and maintain talented researchers from all over the world.

**Career development** at IMDEA Materials is acknowledged by the EU's HR excellence in research seal.

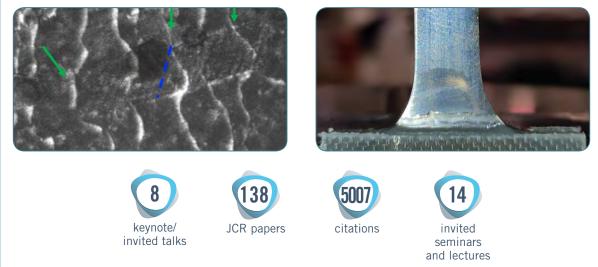




# scientific results



# 2020



# technology transfer and innovation



Software tools registered (2 licensed)

As part of our strategic plan 2020-2024, IMDEA Materials Institute has created a Technology Transfer and Innovation Office (TTIO), with the ultimate goal of fostering the output from our research results in terms of exploitation and commercialisation, maximising the impact of the activities of the Institute on the societal needs.









# projects and fellowships

Research activities are performed in the framework of R&D projects and fellowships, which are funded either by regional/national/ international agencies or through direct contracts with companies.





# research







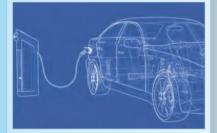
2020

The Institute is currently organised into sixteen **research groups** focused on different areas in the field of Materials Science and Engineering. Each of these groups is led by one staff researcher, who is in charge of coordinating and supervising a research team of post and predoctoral reseachers. The research groups, as key units of the Institute, develop research projects and collaborations to drive the frontier of science of their field forward and transfer knowledge into valuable technology.

As a result of a high degree of internal collaboration, each research group at the IMDEA Materials Institute participates in several of our **research programmes**. Driven by the talent of the researchers, the research programmes combine cutting-edge fundamental oriented research in topics at the frontiers of knowledge with applied research encompassing the midterm interest of our industrial partners to provide long-term technological leadership.



# Advanced Materials for Multifunctional Applications



- Synthesis and integration of nanomaterials and polymer-based multifunctional nanocomposites
- New materials and strategies for electrochemical energy storage and conversion
- Computational and data-driven materials discovery



# The Next Generation of Composite Materials



- Processing of high performance composites and nanocomposites. Recycling structural composites
- New frontiers of structural performance (impact, high temperature, mechanical...)
- Virtual testing and virtual processing of structural composites. Sensoring and Industry 4.0
- Multifunctional capabilities (fire resistance, electrical, thermal, sensing, energy management, health monitoring...)





# Novel Alloy Design, Processing and Development



- Structural alloys: light alloys, high temperature alloys and high strength steels
- Characterisation of microstructure and mechanical behaviour
- Advanced manufacturing: solidification and casting, physical simulation of metallurgical processes (rolling, forging, extrusion...)
- Powder metallurgy and additive manufacturing: powder design and fabrication, process optimisation
- Virtual processing and virtual testing of metallic alloys



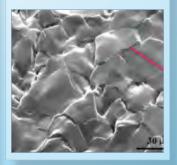
# Multiscale Characterisation of Materials and Processes

 3D characterisation of materials

 (X-ray tomography and diffraction, SEM, TEM...)



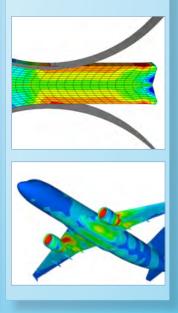
• **4D characterisation:** In-situ characterisation of deformation and processes across multiple length scales (750°C)





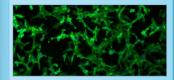
# Integrated Computational Materials Engineering

- Virtual materials design, including virtual processing and virtual testing
- Materials modelling at different length and time scales
- Multiscale materials modelling





# Materials for Health Care



- Additive manufacturing of biodegradable scaffolds (metallic, polymeric and composites) for tissue engineering (bone, cartilage, skin)
- Biofunctionalization and surface modification on materials with molecules (proteins, peptides, grow factors, drugs) to improve the performance of materials for biological applications and medical devices
- Mechanotransduction: effect of mechanical and electrical stimuli on biological actions
- Manufacturing and application of nanoparticles for drug delivery, disease treatment and antimicrobial activity
- Characterisation of cytocompatibility and biological functionality *in vitro*

# facilities







IMDEA Materials Institute has state-of-the-art laboratories to manufacture, characterise and simulate advanced materials and nanomaterials, including their integration in lab scale prototypes and devices.

# Synthesis, processing and integration of materials



#### **Metallic alloys**

- Bulk processing techniques: casting by induction and arc melting, GLEEBLE 3800 thermo-mechanical simulator equipped with tools for physical simulation of casting, rolling, forging, welding, sintering, and controlled heat treatments.
- Powders manufactured by gas atomisation and mechanical milling. Selective laser melting technology for additive manufacturing of metals.

#### Polymer based composites and nanocomposites

- Liquid moulding processing: RTM resin transfer moulding, VI vacuum infusion, RFI resin film infusion and pultrusion.
- Prepreg lamination using vacuum bagging of autoclave and out-of-autoclave prepregs (OoA) or laminate hot-press moulding (<400°C).</li>
- Semi-industrial equipment for compounding and injection moulding of thermosplastics.
- Integration of advanced nano-fillers.
- Filament maker for 3D printing (3dvo).
- Melt flow index.

### Nanomaterials

- Synthesis and chemical modification of nanocarbons, inorganic materials, nanoporous semiconductors, thin films, zeolites and other nanomaterials.
- Evaporation equipment in controlled atmospheres, high-pressure reactors and in-house chemical vapour deposition systems.

### Energy storage and conversion devices

- Synthesis and characterisation of nanostructured electrode materials for energy storage applications. Fabrication of composite electrodes and integration in various types of rechargeable batteries (Li-ion, Li-S, Li-O<sub>2</sub>, Na-ion, and hybrid batteries etc.).
- Fabrication and testing of nanocarbon-based electrodes and their integration with liquid and solid electrolytes to form large-age (> 100 cm<sup>2</sup>) flexible supercapacitors.
- Integration of energy-storage functions in structural composites
- Fabrication (solvent-based deposition, physical vapour deposition, high temperature sintering ovens and hot plates) and characterization (solar simulators, incident photon-tocurrent conversion, electrochemical impedance spectroscopy and intensity-modulated photovoltage spectroscopy) of hybrid solar cells and thin-film organic solar cells.

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# Microstructural and chemical characterisation



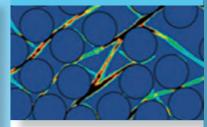
- 3D microscopy at different length-scales, including X-ray tomography, 3D-SEM, 3D-EDS and 3D-EBSD in the FIB and 3D-TEM and 3D-EDS in the TEM.
- In-situ mechanical testing of mininaturised samples in the X-ray tomography system as well as in the SEM and TEM.
- In-situ processing studies in the X-ray tomography system, such as casting, infiltration and curing of polymer based materials.
- Raman spectrophotometer.
- Gel permeation chromatography.
- Particle size analyser.
- Freeze dryer.

# **Mechanical properties**



- Mechanical testing of a wide range of materials, using electromechanical and hydraulic machines (quasi-static, dynamic, fracture and fatigue testing in a wide range of temperatures).
- Characterisation of mechanical properties at multiple length scales, including nanoindentation, micropillar compression, microtensile testing and fracture micromechanics.
- Tests can be carried out both ex-situ and in-situ in SEM, TEM and X-ray tomography including measurements at elevated temperature.

# Simulation



- Simulation techniques at different scales (electronic, atomistic, mesoscopic and continuum) to design or improve materials and components by means of virtual testing and virtual processing.
- High-performance computer cluster (600+ Intel Xeon CPU cores and NVIDIA GPU acceleration leading to a computational power of 90 Tflops).
- In-house developed simulation tools.
- Commercial and open source software tools for modelling and simulation in Materials Science and Enginnering (CALPHAD, DICTRA, Micress, Abaqus, LS-Dyna, PamCrash, LAMMPS, VASP, etc.).

# **Functional properties**



### Fire resistance

- Rapid laboratory scale tests for screening (micro-scale combustion calorimetry and oxygen index).
- Dual cone calorimetry and UL94 Horizonal/Vertical Flame Chamber.

#### Thermal

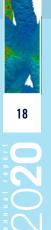
- DSC, TGA and Hot Disk Thermal Conductivity analyser. Thermal behaviour of mechanical properties, DMA and rheology.
- Pushrod Dilatomer for the measurement of dimensional changes.

#### Electrochemical

- Electrochemical characterisation of energy storage devices (Li-ion, Li-S, Li-O<sub>2</sub>, Na-ion, and hybrid batteries). Simultaneous testing of 100 batteries can be performed using multichannel battery testers.
- Galvanostatic/potentiostatic cycling at various current densities.
- Single channel Zive SP1 electrochemical workstation is used for cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) study of batteries.
- LCR equipment to quantify dielectric properties in composites.

**Cell culture** 

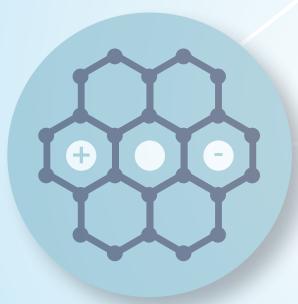
- Laminar flow hood with aspiration system.
- CO<sub>2</sub> incubator.
- Inverted microscope.
- Centrifuge, water bath, refrigerator and freezer.



# programme Advanced Materials for Multifunctional Applications

# **Goal and vision**

This programme combines expertise in design and synthesis of nano and molecular building blocks with their integration into macroscopic materials and devices. The guiding objective is to simultaneously realise various functions, including fire safety, fire safety energy materials, multifunctional smart materials, high performance and tailored lightweight composites, mechanical properties and efficient energy management, amongst other properties. 33 researchers in the programme combine expertise spanning from in silico molecular design to fabrication of large energy storing devices.





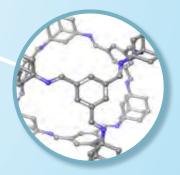
High Performance Polymer Nanocomposites



Electrochemical Energy Storage, Nanomaterials



Multifunctional Nanocomposites



Computational and Data-Driven Materials Discovery



# Main research lines

# Synthesis and integration of nanomaterials (nanotubes, nanowires, nanofibers and hybrids)

- Synthesis and study of high-performance fibers based on carbon nanotubes.
- Synthesis of nanocarbon/semiconductor hybrids for photo and electrocatalysis, interaction of nanocarbons with liquid molecules, polyelectrolytes and inorganic salts.
- Sensors: chemical, piezoresistive, piezoelectric, triboelectric.
- Hierarchical materials: materials design from the nanoscale to the macroscale, nano-reinforced materials, composite materials with enhanced electrical and thermal conductivity, and fire safety.
- Fire-safe energy materials.
- Phase-change materials for energy storage.

# Synthesis and properties of polymer-based multifunctional nanocomposites

- Fire retardant materials via nano-design: multifunctional nanomaterials to increase fire retardancy, e.g. MOF related nanoparticles and lightweight nanocomposites, etc.
- Fire retardant materials via molecular-design: flame retardant polymer electrolytes, novel environment-friendly flame retardants, etc.
- Sustainable materials: biobased supramolecular polymers and bio-based polymers, etc.

### Solar energy conversion schemes

- Advanced dye-sensitised solar cells: Pt-free counterelectrodes, new electrolytes, etc.
- Fabrication of flexible solar cells with non-conventional substrates.

### Thin-film lighting technologies

- Development of perovskite-based lighting devices with a focus on new NPs and device architectures.
- Fabrication of efficient and stable white lighting devices based on new organic and organometallic emitters.
- Dual functional devices: Design of novel device architectures and components.

### Electrochemical energy storage

- Tailored designing of nanostructured electrode materials for electrochemical energy storage.
- Engineering of electrode-electrolyte interfaces for highperformance batteries and capacitors
- Spectroscopic and microscopic (in-situ and ex-situ) investigation of ion storage mechanism in energy storage devices.
- Fabrication of flexible battery electrodes for transport and other structural applications.
- Fire safety design and investigation on electrochemical energy storage devices.
- Dry processing of high capacity anodes for Li-ion batteries.
- Synthesis of nanostructured Si anodes for Li-ion batteries.

### Computational and data-driven materials discovery

- Discovery of synthetic porous materials for energyrelated separations and storage applications (e.g. CO<sub>2</sub> capture, methane and hydrogen storage).
- Design of ionic liquids and polymers.
- Development of modified natural porous materials for selective separation and degradation of organic molecules in food and feed industries.



Concept of CNT fiber as current collectors/active materials for energy management devices.



Defect engineered electrodes.



Fire-safety multifunctional materials.



# **Projects in focus**

# **SiNERGY** / Silicon nanowire fabrics for high energy density batteries



 Funding: European Commission/Horizon 2020 Programme – ERC Proof of Concept
 Partners: IMDEA Materials Institute
 Project period: 2020 - 2022
 Principal Investigator: Dr. J. J. Vilatela

Meeting European energy storage in transport, stationary and emerging sectors requires annual cell capacity of at least 200 GWh in the next 5 years, calling for urgent development of new materials for Lithium-Ion Batteries (LIBs) that increase energy/ power density at lower costs. Silicon (Si), an abundant material with 10-fold higher capacity than graphite, has shown promise as anode material when appropriately nanostructured. The challenge is in producing nanostructured Si networks using simple and scalable processes leading to thick electrodes that are ultimately economically feasible. 21

SiNERGY project addresses this challenge by proposing a new simple method for continuous production of nanoengineered self-supported electrodes for high energy density and durable LIBs (see Figure 1), with potential performance nearly an order of magnitude above commercial anodes. Compared to existing processes for Si-anode fabrication, this method eliminates several manufacturing steps, offers feasible scale-up, and unlocks high areal capacity (target 20mAh/g).

The aim of SiNERGY is to conduct R&D activities to:

- Demonstrate LIB performance above commercial technology
- Perform a first analysis of techno-economic scale-up of the manufacturing process to determine operation costs and throughput capacity
- Evaluate their alignment with the LIB market



Figure 1: photograph of a freestanding anode of Si nanowires

The port

# **Research in focus**

# Fire retardant battery materials

IMDEA Materials is working on new battery materials that combine electrochemical integrity and enhanced fire safety. Figure 1 below [1] shows a fully solid-state battery based on a HKUST-1 MOF modified electrolyte with simultaneously improved electrochemical performance and fire safety. In Figure 2 [2] a highly flame-retardant phosphazene based gel polymer electrolyte was used to fabricate a lithium-ion battery with simultaneously improved fire retardancy and electrochemical properties. These type of batteries have potential to reduce the huge costs associated to fire accidents in lithium-ion batteries found in electric vehicles, electronics goods, etc.

## For more information, please contact Dr. De-Yi Wang at devi.wang@imdea.org

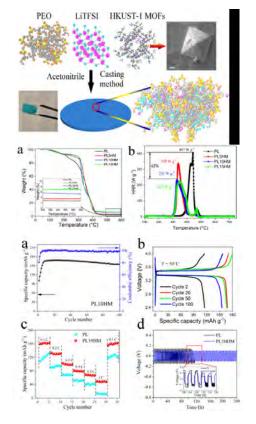
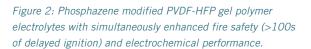
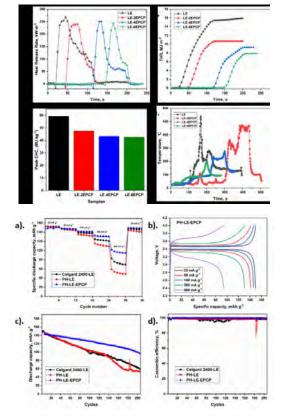


Figure 1: HKUST-1 MOF modified PEO solid-state electrolyte with simultaneously enhanced fire safety (42% reduced peak heat release rate) and electrochemical performance.



 A. Yusuf, V. S. Avvaru, M. Dirican, S. Changchun, D-Y Wang, Low heat yielding electrospun phosphenanthrene oxide loaded polyacrylonitrile composite separators for safer high energy density lithium-ion batteries, Applied Materials Today 20, 100675 (2020)
 C-C Sun, A. Yusuf, S-W Li, X-L Qi, Y. Ma, D-Y Wang, Metal organic frameworks enabled rational design of multifunctional PEO-based solid polymer electrolytes, Chemical Engineering Journal 414, 128702 (2021)





#### In-situ studies of defect-engineered electrodes

Diffusion independent pseudocapacitive ion storage is one of the recently investigated mechanisms for achieving ultrafast Li and Na-ion storage. It usually involves surface/ near surface charge-transfer reactions. Nevertheless, intrinsic pseudocapacitance of transition metal oxide anodes is not sufficient to deliver high energy and power densities. Although pseudocapacitance can be induced by nanostructuring and defect/ interface engineering, this method remains elusive in the case of metal oxide anodes. Nanoscale engineering is a potential solution to circumvent the challenges associated with conventional lithium-ion battery electrodes because of their diverse surface properties, tunable structures and improved conductivity. IMDEA Materials has developed defectengineered (OD, 1D and 2D defects) metal-oxide anodes for high energy/ power density Li/ Na-ion batteries.

Li and Na-ion storage mechanism in most of the pseudocapacitive electrodes reported have not been systematically investigated. Improved performances are often assigned to surface storage, and the exact the mechanism is not clear. Advanced characterization techniques are therefore required to explain the crucial reasons for the defect engineered pseudocapacitive electrodes. For instance, IMDEA Materials has investigated pseudocapacitive Li-ion storage mechanisms (see Figure 1) enabled by nanograin-boundaries of polycrystalline  $Co_3O_4$  nanorods through in-situ X-ray diffraction and Electron Energy Loss Spectroscopy (EELS) analysis. These in-situ measurements can be also employed to investigate the Li/ and Na-ion storage mechanism of a variety of electrode materials.

For more information, please contact Dr. Vinodkumar Etacheri at vinodkumar.etacheri@imdea.org

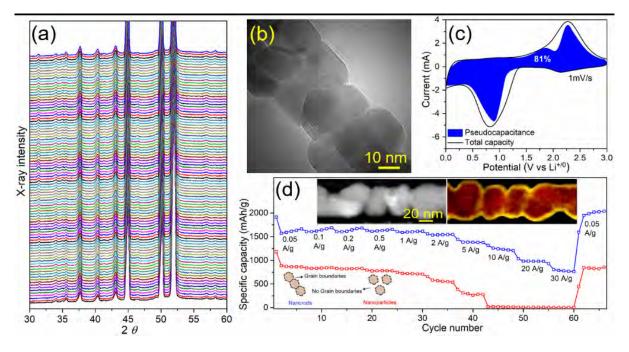


Figure 1: (a) In-situ XRD patterns, (b) HRTEM image, and (c) pseudocapacitive contribution of  $Co_3O_4$  nanorods. (d) Galvanostatic rate performance of  $Co_3O_4$  nanorods and  $Co_3O_4$  nanoparticles at various current densities. Inset: EELS mapping images showing Li (yellow) and Co (red) distribution of  $Co_3O_4$  nanorod electrodes discharged to 0 V.

# 

# programme The Next Generation of Composite Materials

# **Goal and vision**

The Next Generation of Composite Materials Programme aims at developing solutions for high performance structural composites with enhanced multifunctional capabilities such as thermal, electrical and fire resistance. The programme is focused on key aspects of materials science and engineering including manufacturing, optimisation of material performance (damage tolerance and impact resistance), material characterisation at different length scales (nanoindentation, X-ray tomography) and development of modelling tools for both virtual processing and virtual testing. Manufacturing of composites by injection/infusion/pultrusion or prepreg consolidation is assisted by advanced sensors that support the use of smart manufacturing techniques toward process optimisation. Multiscale physically-based simulation tools are envisaged to predict the mechanical performance of structural composites as a function of their structure allowing a significant reduction of costly experimental campaigns.



High Performance Polymer Nanocomposites



Multifunctional Nanocomposites



Structural Composites





Nanomechanics



X-Ray Characterisation of Materials

# **Main research lines**

# Processing of high performance composites

 Optimisation of out-of-autoclave processing (injection/ infusion/pultrusion or prepreg consolidation) and other manufacturing strategies including non-conventional curing strategies.

# **Recycling of structural composites**

 Green (recyclable) epoxies. Electric current-assisted curing for bondings and repairs. Effect of ageing on composite performance. Recycling and reuse of carbon fibre.

## New frontiers of structural performance

• Mechanical behaviour under low and high velocity impacts. Composites with non-conventional lay-up configuration. Hybrid composites.

# **Composites with multifunctional capabilities**

• Fire resistance. Electrical and thermal conductivity. Energy management. Barrier properties. Non-destructive evaluation and health monitoring. Sensors and smart materials.

# **Micromechanics of composites**

• In-situ measurement of matrix, fibre and interface properties. Micromechanical based failure criteria. Computational-design of composites with optimised properties (non circular fibres, thin plies, novel fibre architectures, etc.).

### Virtual testing of composites

 Multiscale strategies for design and optimisation of composite materials and structures. Behaviour of composite materials and structures under high velocity impact (ice, metallic fragment or blade). Crashworthiness and failure of composite structures. Effects of defects.

# Virtual processing of composites

• Manufacturing process simulation. Multiphysics models for manufacturing including forming, injection/infusion process as well as curing. Characterisation of processing parameters.

# Digital technologies for structural composites

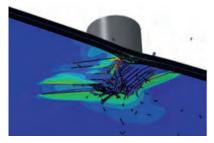
• Methods of artificial intelligence for optimization of composite manufacturing and structural performance. Sensors and process controls. Digital twins and hybrids.



Manufacturing of structural composites.



Multifunctional composites (e.g. lightning impact).



Multiscale virtual testing and processing.



# **Projects in focus**

# **BINOMIAL**/ Evaluation of damage made by ballast impact in composite materials



Funding: Patentes TALGO Partners: IMDEA Materials Institute Project period: 2019 - 2020 Principal Investigator: Prof. C. González

Structural composites are being extensively used in those applications driven by lightweight reduction. Among different industries, railway is currently demanding materials to replace aluminum and steel parts enabling efficient weight and cost designs. However, composite materials should pass very stringent conditions in railway such as those related with fire and impact resistance. When railway operates at high-speed, ballast stones from rail infrastructure can be ejected against the rolling stocks producing damages in the form of indentations and delaminations, which can reduce locally the strength of materials.

BINOMIAL project is focused on studying the effect of such impact ballast events on the damage generation in structural carbon composites candidates, monolithic and sandwich, to replace primary structures on the rolling stocks. The project combines experiments and mechanical analysis by numerical simulation. Impacts are performed by replacing the ballast stone with a sharp-tip metallic indentor (see Figures 1 and 2). Damage is subsequently inspected by ultrasounds and X-ray tomography and the residual strength in compression measured (Figure 3). Numerical and analytical models are also used to validate the experimental study.

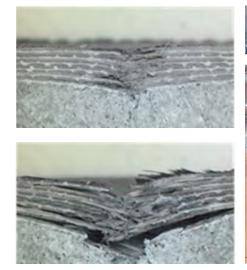


Figure 1. damages induced by simulated ballast impact on the carbon skin of a sandwich laminate for two different impact energy levels.



Figure 2. drop-weight testing frame with the sharp-tip metallic indentor to simulate ballast impact events.



*Figure 3. compression after impact strength evaluation.* 

# **Research in focus**

#### Al-guided smart manufacturing of structural composites

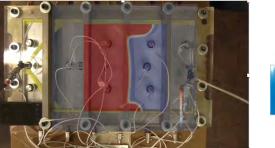
Manufacturing in the EU is crucial, given that it is one of the main drivers in innovation, job creation and sustainable growth. It involves almost 2,000,000 companies that provide approximately 28.5 million jobs. Therefore, its impact is significant in terms of economic share, with it being ~18% of the EU-27 gross domestic product. However, at present the dependence of processing on external factors or disturbances is still important. With that in mind, the cumulative and recurrent costs for the non-implementation of the appropriate correcting on-the-fly manufacturing policies that could allow recovery from failure will produce, without any doubt, negative impacts on the competitiveness of the EU industrial sector in the future.

IMDEA Materials has developed efficient Artificial Intelligence (AI) methods to automatically detect defects produced during manufacturing of structural composites by liquid moulding by using Virtual Processing (VP) techniques which include [1]:

- Creation of synthetic databases obtained by means of computational mechanics (fluid and solid) for typical manufacturing processes. This includes the use of a comprehensive multiscale and multiphysics VP simulation environment.
- The data generated is used to deliver regressionclassification tools for the automated detection of processing disturbances from processing sensor signals.
- Adequate quantification of uncertainty of processing model parameters including model inadequacies.
- A laboratory-scale demonstrator (Figure 1) where the Al tools for automated detection of defects is being deployed.
   A network of pressure and temperature sensors are distributed on the demonstrator and their corresponding signals used to detect and quantify the presence of a manufacturing disturbance that may produce a defect.

#### For more information, please contact

Prof. Carlos González at carlosdaniel.gonzalez@imdea.org



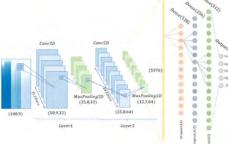


Figure 1: (Left) Laboratory scale demonstrator of injection moulding containing arbitrary race-tracking. The image shows the flow front position (experimental) and the numerical simulation (red). (Right) Deep-learning neural network used to produce regression results from pressure sensor signals.

*IMDEA Materials expertise includes the capabilities produce advanced VP modelling of manufacturing process, lab-scale experimental set-up including sensors and actuators, and expertise to develop deep-learning methods.* 

[1] C. González, J. Fernández-León, A Machine Learning Model to Detect Flow Disturbances during Manufacturing of Composites by Liquid Moulding, Journal of Composite Science, 4, 71 (2020)



#### 3D printing of structural composites by using recycled fibers

Due to the rapid growth in the use of composite materials, environmental concerns have become an increasingly influential topic, making recyclability of composite materials a key issue. Furthermore, several related EU laws have been passed to minimize the environmental impact of composite structures and to make rational use of landfills. However, the number of composites currently recycled is less than 5% of the total amount produced requiring efforts to reuse such kind of waste materials in a circular economy.

IMDEA Materials has developed technologies to manufacture 3D printed composite parts made with recycled fibers obtained from structural composites scraps (Figure 1). The process starts with the recovery of the carbon/glass fibers from cured composite parts or prepreg scraps. It consists of two subsequent steps: a thermolysis or pyrolysis, followed by a gasification or oxidation. In the first one, the separation fibre/resin takes place; in the second stage, the char deposited on the surface of the fibres is removed. After that process, the recovered fiber is subjected to milling to produce short fibers. IMDEA Materials has the possibility to manufacture polymer pellets containing different fiber charges by means of extrusion. These pellets can be used for injection moulding and production of 3D printer filaments (3DEvo) with a variety of diameters and polymers (typically PLA). Filament fused deposition systems as well as advanced short and long fiber 3D printers are available. This capability in combination with expertise in design and optimization of structural composite parts by means of advanced finite element modelling has the potential to be fully exploited in automotive, aerospace and other sectors to produce recycled parts with tailored properties.

# For more information, please contact

Prof. Carlos González at carlosdaniel.gonzalez@imdea.org



Figure 1: recycling chain from composite waste/scraps to the final recycled structural part.



# programme Novel Alloy Design, Processing and Development



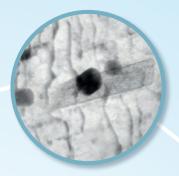
**Nanomechanics** 

# **Goal and vision**

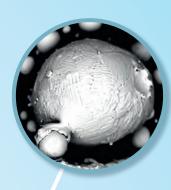
This programme, integrated by experts in physical simulation, solidification and casting, physical metallurgy, solid state processing and computational materials engineering, aims to explore the processing-structure-property relationships in metallic alloys, with special emphasis on the role of microstructure on the mechanical response at all length scales. This interdisciplinary pool of researchers is formed by physicists, chemists, and engineers (materials, mechanical and aeronautical) carrying out fundamental research and also working in close collaboration with companies in the transport, aerospace, energy and biomedical sectors. Research facilities include state-of-the-art equipment for processing at a laboratory scale (casting, wrought processing, physical simulation of metallurgical processes, atomization, additive manufacturing by selective laser melting, etc), microstructural characterisation (electron microscopy, X-ray diffraction, nanotomography) and mechanical property testing at a wide range of temperatures and strain rates, as well as a range multiscale simulation tools and high-performance computing infrastructure in support of alloy design and process optimisation.



Modelling and Simulation of Materials Processing



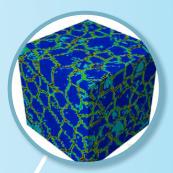
Physical Metallurgy



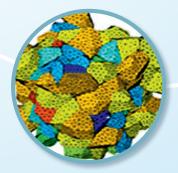
Solid State Processing



Physical Simulation Solidification Processing and Engineering



Mechanics of Materials



Multiscale Materials Modelling



X-Ray Characterisation of Materials

# Main research lines

- Characterisation of microstructure and mechanical behaviour.
- Advanced manufacturing:
  - Solidification and casting. Centrifugal, suction casting and reactive infiltration.
  - Development of high-throughput methods by physical simulation of metallurgical processes (rolling, forging, extrusion, welding).
- Powder metallurgy and additive manufacturing:
  - Powder design, fabrication and characterizing.
- Process optimization.

## • Virtual processing:

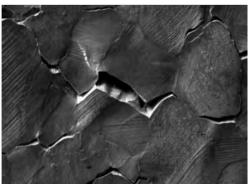
Multi-scale modeling of solidification and phase transformations in metallurgical processing of metals and alloys.

• Virtual testing:

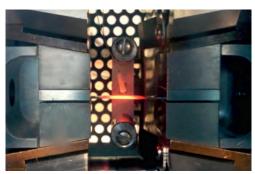
Multi-scale modelling of the mechanical behaviour of metallic polycrystals as function of their microstructure.

# **Materials of Interest**

- Metallic alloys for high temperature structural applications. Ni/Co-based superalloys, High Entropy Alloys, NiAI, TiAI and FeAI alloys for aeroengine components.
- Lightweight alloys and their composites. For biomedical applications (Ti, Mg), electrical applications (Al alloys) or transport (Ti, Mg and nanocomposites).
- **High strength steels**. Quenched and partitioned steels with superior mechanical properties.



In-situ characterisation.



Thermo-mechanical processes in Gleeble thermomechanical simulator.



Advanced manufacturing.



4

202020

# **Projects in focus**

# **DELIGHTED** / Design of Lightweight Steels for Industrial Applications



 Funding: European Commission/ Research Fund for Coal and Steel (RFCS)
 Partners: IMDEA Materials Institute (Coordinator), Ghent University, Ocas NV, Politecnico di Milano, Max Planck

Institute for Iron Research

Project period: 2020 - 2023

Principal Investigator: Dr. I. Sabirov

Triggered by environmental issues, the EU market has a strong interest in development of low-cost and lightweight heavy gauge steels for various applications. The austenitic Fe–Al–Mn–C quaternary alloys have recently been attracting tremendous attention, as they can demonstrate exceptional combination of high strength and high ductility, and do not need expensive strategic alloying elements like Mo, Cr and/or Ni, though they are hard to process materials. The aim of the DELIGHTED project is to gain fundamental understanding of principles of microstructural design for engineering of perspective austenitic lightweight steels to reach the combination of mechanical and performance properties suitable for applications (see Figure 1). The main objectives of the DELIGHTED project are:

- To understand the effect of the steel chemistry on the microstructure evolution during hot rolling including recrystallization, precipitation and growth of particles and development of crystallographic texture.
- To understand fundamentals of cracking during hot rolling of austenitic lightweight steels, which is necessary for development of novel thermo-mechanical processing routes.
- To describe kinetics of kappa-carbide precipitation and growth in the austenitic matrix with respect to the steel chemistry and heat treatment parameters.
- To establish the relationships between microstructural features of lightweight steels and various technological properties, such as fracture toughness, fatigue resistance, weldability, etc.
- To establish the microstructure properties relationship in the form of analytical models predicting the mechanical properties of lightweight steels.
- To understand the principles of microstructural design for engineering of lightweight steels exhibiting a combination of enhanced performance properties with improved mechanical strength.
- To design and manufacture a prototype of a cabin for vineyard mini-tractor with the connections made of the developed lightweight steel and to experimentally measure its crash resistance.

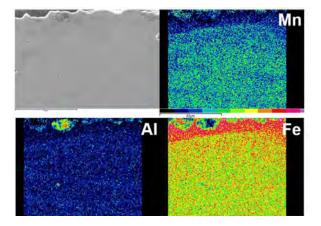


Figure 1: elemental map of the main alloying elements in the subsurface area of a hot rolled Fe-30Mn-9AI-1C steel.

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Novel Alloy Design, Processing and Development

# **Research in focus**

### New 3D-printed alloys for extreme conditions

IMDEA Materials has recognized expertise on the design of alloys for high temperature, high strength and lightweight applications, which are suitable for the production of 3D printed components by laser-based or binder-jetting methods. Previous works include the design of superalloys for turbine components, either in solid form or as lattice structures, as well as the definition of tuned compositions for high strength Al alloys with higher hardness than conventional wrought products. IMDEA Materials is also a global leader on the design and optimization of Mg alloys for sustainable transportation and has successfully developed new intermetallics, high performance steels and high entropy alloys. The competitive advantage of IMDEA Materials lies on its deep understanding of the processing-microstructure-mechanical property relationships, that is grounded on solid knowledge on physical metallurgy concepts, as well as on proven experience on microstructure and mechanical property characterization at all length scales.

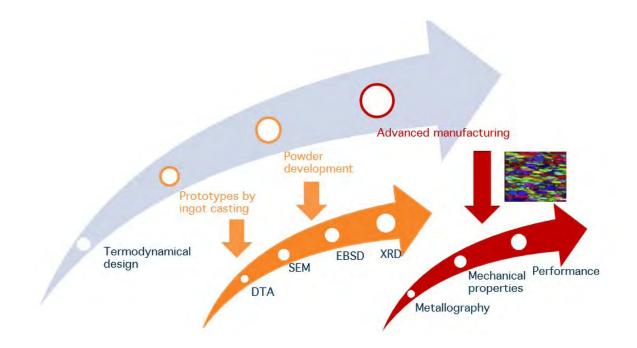
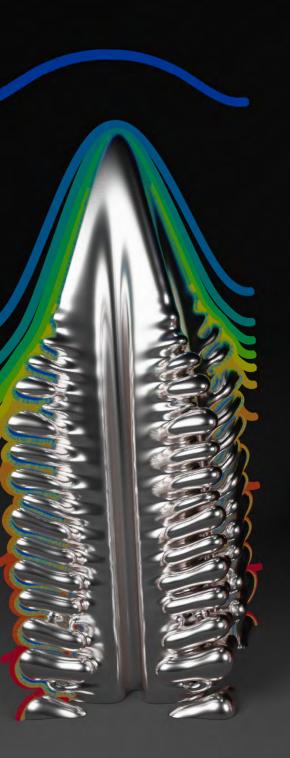
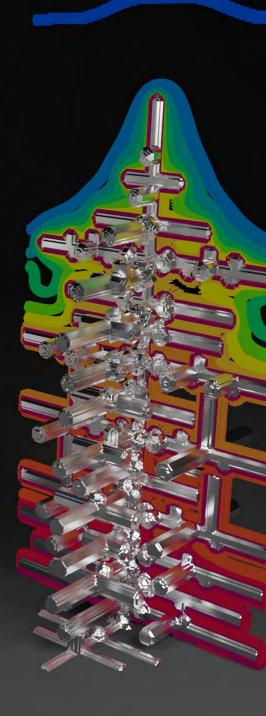


Figure 1: summary of the capabilities available at IMDEA Materials for the development of 3D-printed alloys







Solid-liquid interfaces of Al-Cu dendrites growing from the liquid melt. Winner imaging contest 2021. Simulation

IMDEA Materials has a one-stop shop for the development of 3D-printed alloys. Experimental facilities (Figure 1) include:

- Processing: ARCAST 200 arc melting and casting furnace furnished with laboratory scale gas atomizer.
- 3D printing: AM400 Renishaw selective laser melting 3D printer.
- Powder characterisation: Hall flowmeter, particle size analyzer, sieves.
- Structure characterisation: X-ray diffractometer, FIB-FEGSEM and FEG-S/TEM microscopes.
- Sample preparation, thermal treatments and mechanical testing at all length scales and conditions.

Experimental capabilities are complemented by a suite of simulation tools. Computational models cover a broad range of length/time scales, from the atomic structure of interfaces to the macroscopic scale of entire components. These tools, coupled together and tailored to tackle specific technological challenges. More details about these simulation tools are given in the research in focus entitled "Predictive simulation of metal additive manufacturing. From composition and processing to mechanical properties".

For more information, please contact Prof. José Manuel Torralba at josemanuel.torralba@imdea.org and Prof. Javier Segurado at javier.segurado@imdea.org

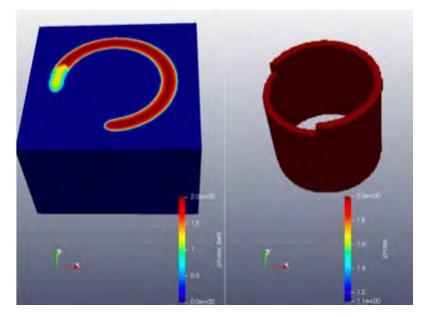


Figure 2: finite element modelling of selective laser melting processing. Temperature (left) and layer-by-layer addition of materials by selective melting (right)



#### Physical simulation of joining of dissimilar materials

IMDEA Materials has developed a physical simulation tool to predict joinability of dissimilar metallic materials with different melting points. Very small samples of the actual dissimilar materials are subjected to the same thermal and mechanical profiles in a thermo-mechanical simulator (GLEEBLE 3800) that they would experience on a larger scale. Analysis of the processed samples allows to determine the quality of the joint, the microstructure and properties of the newly formed interface, as well as to pick up the optimum processing parameters for joining. This approach allows making faster 'go / no go' decisions for joining dissimilar materials, and dramatically reduces the time and cost to develop novel processing routes. This technology has already successfully used for physical simulation of friction melt bonding of a steel and Al alloy (see Fig. 1 and [1]) and can be further optimized for physical simulation of metal/polymer or metal/composite joining.

#### For more information, please contact Dr. Ilchat Sabirov at ilchat.sabirov@imdea.org

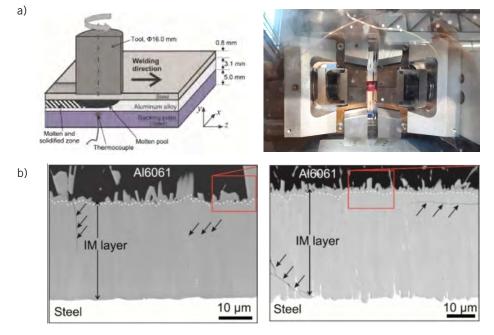


Figure 1: a) Schematic presentation of friction melt bonding (left) and its simulation in GLEEBLE 3800 (right); b) Newly formed interface after friction melt bonding of steel and Al6061 alloy (left) and its prediction via physical simulation (right).

IMDEA Materials has also significant expertise in the multiscale microstructural characterization of joints and interfaces, as well as their mechanical characterization on various scales. This allows studying the link between joining parameters, microstructure of joints and their properties. The understanding of the processing – microstructure – properties relationship enables further optimization of joining processes.

[1] T. Sapanathan, N. Jimenez-Mena, I. Sabirov, M.A. Monclús, J.M. Molina-Aldareguía, P. Xia, L. Zhao, A. Simar. A new physical simulation tool to predict the interface of dissimilar aluminum to steel welds performed by friction melt bonding. Journal of Materials Science & Technology, 35 2048-2057 (2019).



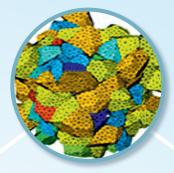
# programme Integrated Computational Materials Engineering

# **Goal and vision**

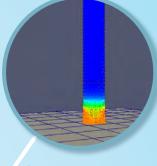
The research programme on Integrated **Computational Materials Engineering** (ICME) is aimed at integrating all the available simulation tools into multiscale modelling strategies capable of simulating processing, microstructure, properties and performance of engineering materials, so new materials can be designed, tested and optimized before they are actually manufactured in the laboratory. The focus of the programme is on materials engineering, i.e. understanding how the microstructure of materials develops during processing (virtual processing), the relationship between microstructure and properties (virtual testing) and how to optimise materials for a given application (virtual design). Moreover, experiments are also an integral part of the research programme for the calibration and validation of the models at different length and time scales.

The expertise of the researchers in the programme covers a wide range of simulation techniques at different scales (electronic, atomistic, mesocopic and continuum) and is supported by a high performance computer cluster.





Multiscale Materials Modelling

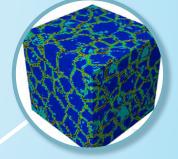


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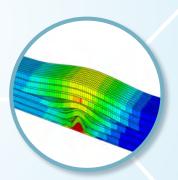
Computational Solid Mechanics



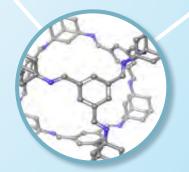
Modelling and Simulation of Materials Processing



Mechanics of Materials



Design & Simulation of Composite Structures



Computational and Data-Driven Materials Discovery

# **Main research lines**

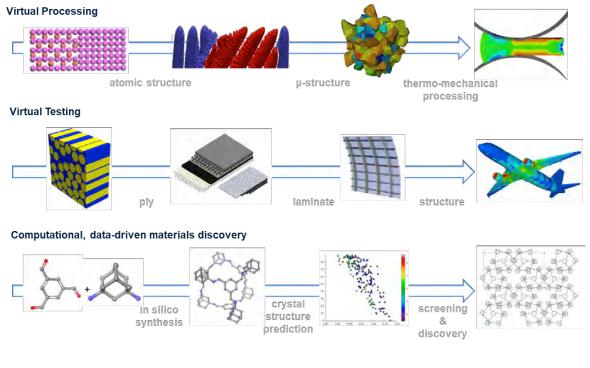
# Virtual materials design, including virtual processing and virtual testing

 Light (Al, Mg and Ti) metallic alloys and their composites. Ni-based superalloys. Multifunctional composite materials and structures. Materials for energy generation and storage. elements and other approximations for solid mechanics). Computational micromechanics. Computational mechanics. Material informatics for analysis of large material datasets. Data-driven materials design.

#### Multiscale materials modelling

#### Materials modelling at different length and time scales

- First principles calculations. Molecular mechanics and molecular dynamics. Dislocation dynamics. Object and lattice Kinetic Monte Carlo. Computational thermodynamics and kinetics. Phase field. Multiscale modelling of dendritic growth (dendritic needle network approach). Numerical methods for solids (finite
- Bottom-up approaches (scale bridging). Development of modular multi-scale tools. High throughput screening integration. Concurrent models. Homogenisation theory. Modelling and simulation of multiscale transport phenomena (application to advanced materials for batteries).





# **Projects in focus**

#### **MOAMMM** / Multi-scale Optimization for Additive Manufacturing of fatigue resistant shock-absorbing MetaMaterials



Funding: European Commission/ Horizon 2020 Programme – FET Open
Partners: University of Liège (Coordinator), KU Leuven, Johannes Kepler University Linz, IMDEA Materials Institute, CIRP GmbH
Project period: 2020 - 2024
Principal Investigator: Prof. J. Segurado

The emergence of metamaterials has opened a new paradigm in designing engineering parts in which the design of full structural parts can be optimised together with the metamaterial they are locally composed of. Moreover, additional morphing at local and global scales may support their adaptation to variable loading conditions and shifted user needs. As polymeric materials can fulfil simultaneously structural mechanical and functional requirements, the combination of this design paradigm with additive manufacturing can support/generate novel applications. However, many challenges are left in order for this change of paradigm to become a reality:

- To improve metamaterial design and fabrication technique to produce damage tolerant metamaterials.
- Robust and efficient concurrent multiscale techniques should be developed as part of a multiscale optimization problem.
- Because microstructure and material properties suffer from uncertainties affecting structural responses, techniques for uncertainty quantification should be developed for this multiscale design problem.

These challenges can only be addressed by considering experimental and numerical multi-scale methods. However, current existing approaches are limited in several aspects because on the one hand of the difficulty in representing the microstructure and characterizing micro-scale constituent materials, and on the other hand in the computational cost inherent to these approaches. The overall objective of MOAMMM project is to develop a data-driven methodology relying on a structural properties-micro-structure linkage and able to design optimized shock-absorption devices based on bi-stable metamaterials and printable using additive manufacturing (see Figure 1). Targeted applications are user-optimized shock absorber devices which either potentially suffer from fatigue such as in the case of sport shoe soles or which should dissipate the maximum energy during their failure such as in the bicycle helmets.

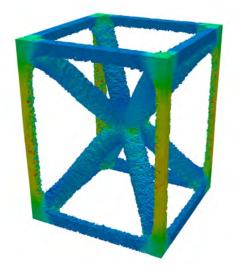


Figure 1: computational calculation performed via FFTMAD software of a tomography of lattice material made from PA12 via additive manufacturing.

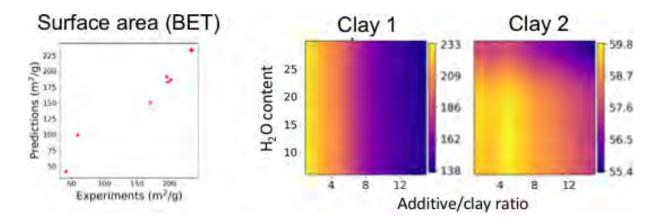
# **Research in focus**

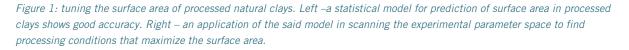
# Accelerated product development via Al-guided material design and chemical processes optimization

IMDEA Materials has know-how in developing data-driven experimentation workflows that exploit machine learning algorithms to minimize the number of experiments involved in the development of materials tuned to specific applications and/or the chemical processes governing their synthesis and scale-up. These approaches are mainly focused on the development of statistical surrogate models of experiments involved in the development of materials or processes. The high accuracy of the resulting models allows employing them in high-throughput virtual screening, often aided with efficient search algorithms, to identify optimal outcomes. The critical part of these methods are customized, problem-focused feature representations that are not only responsible to model robustness but also offer interpretability, which aids with the knowledge dissemination and the engagement with the research team responsible for the experimental verification of the optimal designs.

#### For more information, please contact

Dr. Maciej Haranczyk at maciej.haranczyk@imdea.org





IMDEA Materials has experience in diverse cases ranging from ones such as the design of molecules and molecular fragments in ionic liquids and crystalline polymers to the tuning of processing protocols for mineral and clays-based materials (see Figure 1). This expertise can be adapted to a variety of applications regardless if the precise chemical structures of the system involved are known or not.

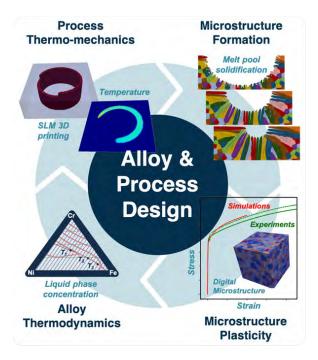


# Predictive simulation of metal additive manufacturing. From composition and processing to mechanical properties

As part of its strategic initiative on *damage-tolerant additive manufacturing*, IMDEA Materials develops a suite of physicsbased computational models and simulation tools aimed at linking processing, microstructures and properties, in order to accelerate the discovery and deployment of new alloys designed specifically for Additive Manufacturing (AM) with outstanding properties and to optimize processing conditions for AM of metals and alloys (see Figure 1).

State-of-the-art models developed and combined within this research thrust include:

- Finite Element (FE) simulation of macroscopic processing, e.g. Selective Laser Melting (SLM), in order to predict residual stresses, printed part distortion, and local thermal history used as input toward lower-scale models.
- Phase-Field (PF) modeling of microstructure formation in the melt pool in fusion-based processes, e.g. SLM, to predict grain texture and solute segregation.
- Crystal Plasticity (CP) modeling and computational homogenization to predict the mechanical response and



performance (e.g. fatigue life) of complex heterogeneous microstructures.

- Computational Thermodynamics (CalPhaD) to calculate temperature-dependent thermo-physical properties, stable phases, and transformation temperatures, of complex multicomponent alloys.
- Advanced characterization methods (e.g. powder characterization, microstructure characterization, fatigue, testing, high-temperature micro/nanomechanics, etc.) used to validate and/or calibrate models to ensure their predictive capabilities.

Ongoing activities include combining computational thermodynamics, FE process thermomechanics, PF modeling of microstructure formation, and CP for SLM of Nickel-based superalloys for high-temperature aeronautical applications; and leveraging computational thermodynamics and advanced material characterization to design compositionally/functionally graded steels and metal components via Direct Energy Deposition (DED) technology.

#### For more information, please contact

Prof. Javier Segurado at javier.segurado@imdea.org

Figure1: integrated framework for the development of new alloys and processes for AM of metals.

# programme Multiscale Characterisation of Materials and Processes

## **Goal and vision**

Progress in the development of new materials and processing methods can only come from a thorough understanding of microstructure evolution, either during processing or during service operation. Since the microstructural features that determine the material behaviour usually span several length scales (for instance, from the macroscopic defect distribution to the nanometer scale precipitates in the case of metallic alloys), this understanding can only come from advanced 4D characterisation techniques, capable of determining the evolution of the 3-dimensional microstructure over time at different length scales (hence the name 4D). This is precisely the objective of this programme, i.e., to understand microstructure/defect evolution in advanced materials during processing and service using advanced characterisation techniques.



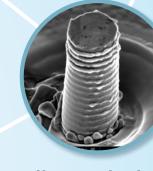
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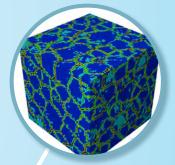
Metallurgy

Multifunctional Nanocomposites





**Nanomechanics** 



Mechanics of Materials



X-Ray Characterisation of Materials



Structural Composites



Multiscale Materials Modelling



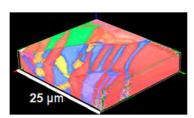
# Main research lines

3D characterisation, including microstructural, chemical and crystallographic information across several length scales and using different techniques:

- X-Ray Tomography (XCT) and Diffraction (XRD).
- FIB-FEGSEM, including 3D-EDS, 3D-EDS and 3D-EBSD.
- TEM, including 3D-STEM and 3D-EDS.
- Correlative tomography studies, i.e., combining insights from different techniques.



XCT: Porosity in die-cast Mg alloys



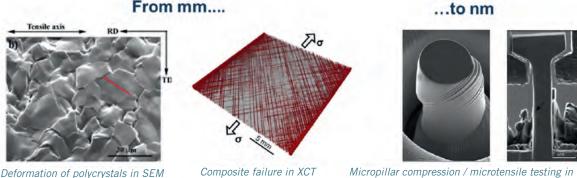
3D-EBSD: Twin structure in a Mg alloy



3D-TEM of Mg-Zn precipitates

4D characterisation: in-situ multiscale characterisation of processes:

- In-situ mechanical testing across several length scales:
- Tension, compression, fatigue, creep...of advanced metallic alloys and composites in the SEM and XCT.
- Micro- and nanomechanical testing (nanoindentation, micropillar compression, microtensile testing...), including elevated temperature testing.
- In-situ characterisation of forming processes by XCT:
  - Infiltration and resin flow studies in composites.
  - Solidification studies.



Micropillar compression / microtensile testing in SEM/TEM

**Cross-correlation between experiments and multiscale** simulations (ICME)



# **Projects in focus**

# **ENTENTE** / European Database for Multiscale Modelling of Radiation Damage



#### Funding: European Commission/ EURATOM

Partners: CIEMAT (Coordinator), Bay Zoltan Nonprofit Ltd. for Applied Research (BZN), French Alternative Energies and Atomic Energy Commission (CEA), CNRS, Electricité de France (EDF), Framatome GmbH, Helmholtz-Zentrum Dresden-Rossendorf (HZDR), IMDEA Materials Institute. Institut de Radioprotection et de Surete Nucleaire (IRSN), KTH Royal Institute of Technology in Stockholm, University of Cantabria, National Nuclear Laboratory Limited (NNL), Phimeca, SCK CEN, The University of Warwick, The University of Bristol, The Materials Performance Centre (MPC) of the University of Manchester, University of Alicante, Universitat Politècnica de Catalunya – BarcelonaTech, Technical University of Madrid, Culham Centre for Fusion Energy, UJV Rez, VTT Technical Research Centre of Finland, State Enterprise State scientific and Technical Center for nuclear and radiation safety (SSTC), Chalmers University of Technology, Central Research Institute of Electric Power Industry (CRIEPI)

Project period: 2020 - 2024 Principal Investigator: Dr. J. M. Molina-Aldareguia

ENTENTE project aims to design a new EU experimental/ modelling materials database to collect and store highly relevant data on radiation damage of Reactor Pressure Vessel (RPV) steels, according to FAIR (Findability, Accessibility, Interoperability, and Reusability) principles. The project consists of three interconnected blocks (Figure 1): 1) Database design

- Definition of new effective data formats suitable for microstructural and modelling data, and interfaces needed to ensure interoperability.
- Interface the SOTERIA platform with the ENTENTE database, so that experimental data and metadata can be retrieved and post processed in order to correctly parametrize modelling tools.
- 2) Advanced experiments/models
- Microstructural characterisation, linked with appropriate models, for mapping the radiation induced defects and associated strain-stress fields.
- In-depth analysis of segregation and structural, chemical nature and strength of grain boundaries to study hardening and non-hardening embrittlement.
- 3) Innovative data analysis and hybrid models
- Simulation tools that enable the description of radiation damage up to length and time scales that are comparable with those reached in experiments on RPV steels. Accelerated physically informed fracture laws with a reasonable predicting capability on heterogeneous microstructures.
- First application of Integrated Computational Materials Engineering (ICME) approaches to enable virtual studies of alternative neutron embrittlement scenarios.
- Machine learning and artificial neural networks approaches not only to support atomistic modelling but also to predict hardening and/or embrittlement

The exploitation of the ENTENTE database (see Figure 1), including the interface with SOTERIA platform, will allow the integrity assessment of Reactor Pressure Vessel to be improved both in a Long Term Operation (LTO) perspective and for new Gen III+ reactors.

IMDEA Materials is working on the characterization of the effect of ion irradiation induced damage on the mechanical properties of reactor pressure vessel model alloys as a function of annealing and operating

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temperature, using nanoindentation. Additionally, IMDEA Materials will contribute to the advanced microstructural characterization tasks, with S(TEM) characterization of deformation of ion damaged lamellae prepared by FIB.

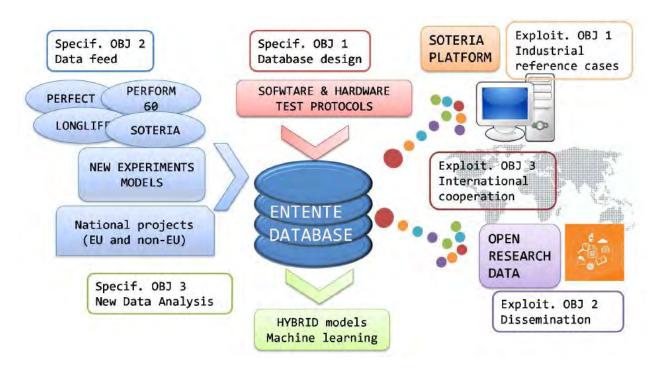


Figure 1: objectives of the ENTENTE project (Grant Agreement 900018, EURATOM)





**Multiscale Characterisation of Materials and Processes** 



# **Research in focus**

#### Multiscale in-situ characterization of materials and processes

Current trends to reduce weight, energy consumption and improve functionality are leading to new materials with complex microstructures, whose behavior can only be understood from the synergetic contribution of processes occurring at multiple length scales (from nm to m). Examples of these materials are structural composites, duplex alloys or materials with evolving microstructures that deform by unconventional deformation mechanisms (TWIP and TRIP steels), nanoporous foams or hierarchical meta-materials produced by Additive Manufacturing. The design of new materials and their application requires a complete fundamental understanding of their behavior and *in situ* studies are crucial to achieve this.

The IMDEA Materials Institute gathers experts in advanced characterization that make use of state-of-

the-art *in situ* devices (both commercial and developed in-house) to test materials under different loading configurations (tension/compression/fatigue at ambient and elevated temperature) and to physically simulate processing (e.g. solidification or resin infiltration of fiber preforms). Tests are carried out on specimens ranging in size from hundreds of nanometers to several millimeters under different characterization beams, such as Scanning Electron Microscopy (SEM), Focused Ion Beam (FIB), Transmission Electron Microscopy (TEM), as well as X-ray Computed Tomography (XCT) and X-ray diffraction (XRD), both using laboratory and synchrotron X-ray radiation. Some examples of the offered capabilities are [1, 2]:

# • In situ mechanical testing in the SEM and TEM at different scales (macro-micro-nano)

*In situ* mechanical testing in the SEM and TEM, as shown in Figure 1, can provide information on deformation mechanisms and damage evolution in advanced metallic alloys and structural composites. This allows detecting "hot spots" in the material microstructure that can lead to damage accumulation and the final failure of engineering

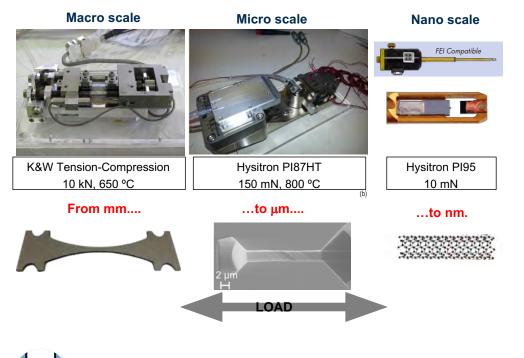


Figure 1: in situ mechanical testing at different scales in the SEM and TEM.

components. This fundamental knowledge can be used to tailor better microstructures through the control of the processing methods and to produce longer lasting products.

# • In situ XCT devices for processing and mechanical characterization

Many industrial processes of engineering materials are not yet fully understood. This is also true for the mechanical behavior of many materials. One way to shed some light on the effect of the parameters affecting the processes, or the effect of the microstructure on the mechanical properties is to be able to look into the materials as the process or the mechanical deformation is occurring. This requires the use of non-destructive techniques as e.g. XCT combined with appropriate devices able to replicate the desired event. Examples of developed devices at IMDEA Materials for process replication during XCT are: a) for composite materials: devices for resin infiltration into fibers (infusion and VARTM), curing device for autoclave and out-of-autoclave processes, b) for metals and alloys: resistive furnaces for studies of directional solidification or phase formation and chemical reaction by infiltration fliquid metals into porous preform, portable induction furnaces for *in-situ* XCT and XRD heat treatments. For mechanical testing of many materials during XCT inspection, a tensile/ compression/low cycle fatigue with a temperature module of up to 600°C has been also developed at IMDEA Materials.

For more information, please contact Dr. Jon Molina at jon.molina@imdea.org

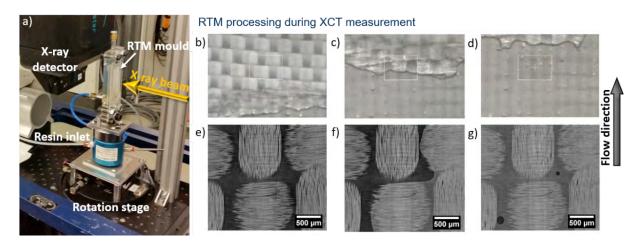


Figure 2: in situ resin transfer moulding studies by XCT. a) Experiment set-up. b) to d) video camera images of the infiltration experiment at different stages. e) to g) Tomographic cross-sections in the middle of the mould showing fiber fabrics (light-gray), resin (middle-gray) and air (dark-gray).

- [1] J. Castro, F. Sket, C. González, S-XCT experimental determination of local contact angle and meniscus shape in liquid moulding of composites, Composite Science and Technology 199, 108362 (2020)
- [2] M. Rueda-Ruiz, M. A. Monclús, B. D. Beake, F. Gálvez, J. M. Molina Aldareguia, High strain rate compression of epoxy micropillars, Extreme Mechanics Letters 40, 100905 (2020

Titanium aluminum nitrides (TiAIN) are currently the most versatile coatings in terms of performance with various applications in industry: as wear-resistant coatings for cutting tools; for increasing productivity in die casting, reducing soldering and retarding fire cracks; for plastic processing, such as injection molding and extrusion; for metal forming, like blanking, deep drawing, punching or trimming; and they are also finding applications for protecting pieces from high abrasion, like turbine blades. The industry-standard technique for the deposition of these coatings is cathodic arc deposition, although it is well known for producing porous, rough coatings with a high number of defects and particulates. Moreover, these coating typically offer a high hardness, but a limited fracture toughness, leading to relatively brittle coatings, that tend to crack along the existing defects, such as the boundaries of their columnar grains.

IMDEA Materials Institute is working in different directions to produce new coatings for extreme conditions

that combine, not only a high hardness, but also a large fracture toughness. Several directions are followed for this [1, 2]:

- The exploitation of novel techniques like High-Power Impulse Magnetron Sputtering (HiPIMS), which has the potential to vastly reduce the downsides of Arc Evaporation by the application of high-energy ion bombardment over the coating surface, resulting in much denser defect-less coatings.
- The development of quaternary TiAIN coatings by the addition of other elements such as Cr, Si, Zr, B, Ni or others or the use of nanolaminated structures. In particular, a better understanding of the microstructure formation is seek with the objective of suppressing columnar growth, which is known to compromise the fracture toughness of the coatings. For instance, Figure 1 show an example on how the addition of small amounts of Ni into a TiN coating suppresses columnar growth, which has strong implications on the coating fracture resistance.

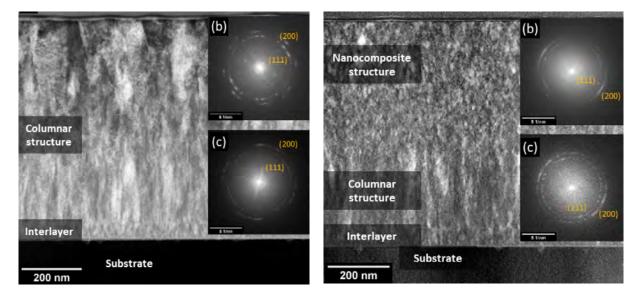


Figure 1: TEM images of the cross-sections of a (Left) a TiN coating and (Right) a TiN coating with small additions of Ni, for which the columnar growth is suppressed.



 The exploitation of novel advanced characterization techniques. Nowadays, the mechanical properties of coatings are characterized by conventional nanoindentation tests. However, IMDEA Materials is expert on the application of novel nanomechanical tests in coatings, such as high temperature nanoindentation for the determination of hardness at elevated temperature, the micropillar splitting test (Figure 2) for the determination of fracture toughness or the incremental Focused Ion Beam (FIB) milling technique for the determination of residual stresses. These techniques provide valuable fundamental information for the development of new coatings for extreme environments that cannot be obtained by conventional testing approaches.

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For more information, please contact Dr. Jon Molina at jon.molina@imdea.org

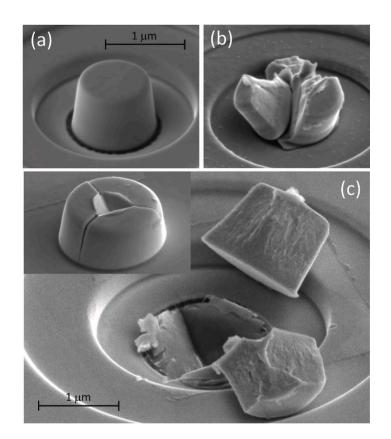


Figure 2: examples of micropillar splitting tests for the determination of the fracture toughness of coatings.

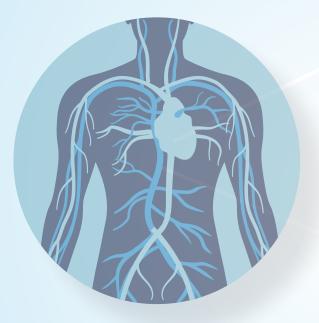
- [1] J. A. Santiago, I. Fernández-Martínez, J. C. Sánchez-López, T.C. Rojas, A. Wennber, V. Bellido-González, J. M. Molina-Aldareguia, M. A. Monclús, R. González-Arrabal, Tribomechanical properties of hard Cr-doped DLC coatings deposited by low-frequency HiPIMS. Surface & Coatings Technology 382, 124899 (2020)
- [2] I. Lopez-Cabanas, J. Llorca, R. González-Arrabal, E. I. Meletis, J. M. Molina-Aldareguia, High throughput optimization of hard and tough TiN/Ni nanocomposite coatings by reactive magnetron sputter deposition, **Surface & Coatings Technology 418**, 127226 (2021)

**Multiscale Characterisation of Materials and Processes** 

# programme Materials for Health Care

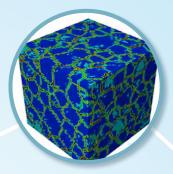
# **Goal and vision**

Developing of novel materials-based approaches for addressing a number of challenges in medicine, ranging from treating organ/tissue damage to improving drug delivery. The programme is focused on key aspects of materials science and engineering, including chemical synthesis/modification and manufacturing of relevant materials (small molecules, polymers, biodegradable metals and composites, micro/nanoparticles, etc.), fabrication and functionalization of scaffolds (additive manufacturing, bioprinting), material characterization (microstructure, in vitro mechanical and chemical performance) and characterization of the biological effects and cytocompatibility of the materials using cell culture. This programme is supported by stateof-the-art new facilities for biomaterials processing and cell culture, to be fully operative in year 2021. The long-term vision is to develop collaborations with clinicians and biomedical researchers (at hospitals, research centers and industry) to enable translational research.

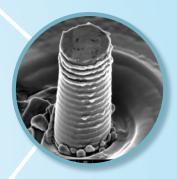


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## Mechanics of Materials



Nanomechanics



Structural Composites

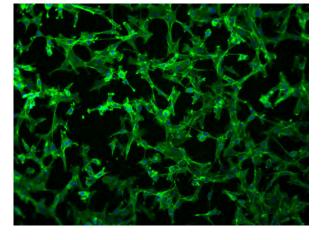
# **Main research lines**

Additive manufacturing of biodegradable scaffolds (metallic, polymeric and composites) for tissue engineering (bone, cartilage, skin).

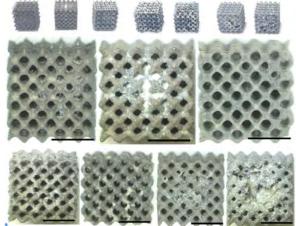
**Biofunctionalization and surface modification** on materials with molecules (proteins, peptides, grow factors, drugs) to improve the performance of materials for biological applications and medical devices. **Mechanotransduction**: effect of mechanical and electrical stimuli on biological actions

Manufacturing and application of **nanoparticles for drug** delivery, disease treatment and antimicrobial activity.

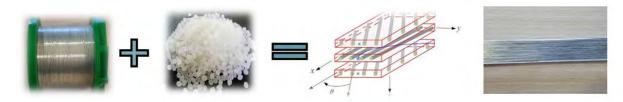
Characterization of cytocompatibility and biological functionality *in vitro*.



Pre-osteoblast MC3T3-E1 attached on Poly(DL-lactide) medical grade polymer used in the manufacturing of 3D scaffolds for bone regeneration. In blue the nucleus and in green the cytoskeleton. Winner imaging contest 2021. Characterization



3D printed Mg scaffolds for bioresorbable bone implants



*PLA-Mg fiber", con pie de figura "Bioresorbable PLA/Mg fiber composite plate for biomedical applications* 





# **Projects in focus**

#### **BioImplant ITN** / European Training Network to develop Improved Bioresorbable Materials for Orthopaedic and Vascular Implant Applications



 Funding: European Commission, Horizon 2020 Programme, Marie Skłodowska-Curie Actions – Innovative Training Networks (Grant Agreement 813869)
 Partners: National University of Ireland Galway (coordinator), IMDEA Materials Institute, The Queens University of Belfast, RWTH Aachen, Boston Scientific Ltd., 3D Technology, Vascular Flow Technologies, Meotec and ITA Textil Technologie Transfer

Project period: 2018 – 2022 Principal Investigator: Prof. J. Llorca

BioImplant ITN is a multidisciplinary training network for 12 predoctoral researchers in the area of bioabsorbable medical implant development. The network is formed by 4 academic institutions and 5 companies. The research vision of the project (Figure 1) is to use an integrative approach that combines polymer-, metal- and ceramicbased bioabsorbable materials, to deliver functionally superior bioabsorbable materials with enhanced mechanical behaviour and controllable degradation profiles. The successful development of these materials has the potential to form the basis for the next-generation of medical implants.

IMDEA Materials is the host of three researchers working on the development of bioabsorbable scaffolds for bone regeneration and growth from textile composites of poly-lactic acid and poly-lactic acid reinforced with Mg fibers and/or Mg particles. The scaffolds are manufactured using different techniques (additive manufacturing by fused filament deposition, hot pressing) depending on the application, the material, and their mechanical properties. Degradation rates (Figure 2) in simulated body fluids and cytocompatibility are determined to assess the viability for in vivo studies in animal models.

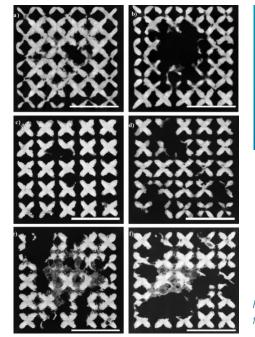




Figure 1: research vision of the BioImplant ITN project: integrative approach that combines polymer-, metal- and ceramic-based bioabsorbable materials.

Figure 2: corrosion behaviour of WE43 Mg alloy scaffolds fabricated by laser powder bed fusion.

# principal investigators

# **Senior Researchers**



**Prof. Ignacio Romero** Director, Computational Solid Mechanics

Ph.D. in Civil Engineering, from University of California Berkeley. USA

Professor of Mechanics, Technical University of Madrid

#### **Research Interests**

Numerical methods for nonlinear mechanics of solids, fluids, and structures. Development of time integration methods for Hamiltonian and coupled problems, models and numerical methods for nonlinear beams and shells, improved finite elements for solid mechanics, error estimators in nonlinear dynamics and multiscale methods for material modelling.

#### Dr. María Teresa Pérez-Prado

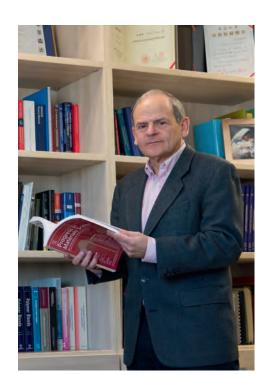
Deputy Director, Physical Metallurgy

Ph.D. in Materials Science from Complutense University of Madrid. Spain

#### Research Interests

Applied and fundamental work on the processing, characterisation and mechanical behaviour of advanced metallic materials for automotive, energy and biomedical applications; design of novel alloys for additive manufacturing; in situ investigation of the deformation and recrystallization mechanisms of light and high temperature metals; fabrication of novel metallic phases with improved mechanical and functional properties by non-equilibrium processing.





#### **Prof. Javier LLorca** Scientific Director, Mechanics of Materials

Ph.D. in Materials Science from Technical University of Madrid. Spain

Professor of Materials Science, Technical University of Madrid

#### **Research Interests**

Development of novel multiscale modelling strategies to carry out virtual design, virtual processing and virtual testing of engineering materials for structural applications; experimental characterisation techniques to measure the mechanical properties of materials under extreme conditions at microscopic and macroscopic levels; analysis of the processing-microstructure-properties relationships in advanced structural materials.

#### **Prof. Carlos González** Senior Researcher, Structural Composites

Ph.D. in Materials Science from Technical University of Madrid. Spain

Professor of Materials Science, Technical University of Madrid

#### Research Interests

Materials processing, charactersation and modelling from a theoretical and numerical perspective of the mechanical performance of advanced structural materials with special emphasis in



polymeric-matrix composites; development of physically-based constitutive models including multiscale strategies for virtual testing as well as virtual processing for manufacturing optimization.



Dr. Jon M. Molina-Aldareguía Senior Researcher, Micromechanics and Nanomechanics

Ph.D. in Materials Engineering from Cambridge University. United Kingdom

#### **Research Interests**

Micro- and nano-mechanical testing and advanced focused-ion beam and electron microscopy analysis of advanced structural materials; microstructural and mechanical characterisation of thin-films; mechanical testing inside the scanning and transmission electron microscopes.



#### **Dr. Javier Segurado**

Senior Researcher, Multiscale Materials Modelling

Ph.D. in Materials Engineering from Technical University of Madrid. Spain

Associate Professor of Materials Science, Technical University of Madrid

#### **Research Interests**

Multiscale modelling of structural materials; physically-based models to simulate the mechanical

behaviour of metals at different length scales: molecular dynamics, discrete dislocation dynamics and single-crystal plasticity models; computational homogenization models and concurrent multiscale techniques for polycrystalline materials; and development of computational micromechanics strategies to simulate the mechanical behaviour until failure of both particle- and fibre-reinforced composites.

#### Dr. Juan José Vilatela Senior Researcher, **Multifunctional** Nanocomposites

Ph.D. in Materials Science from University of Cambridge. United Kingdom

#### **Research Interests**

Development of macroscopic materials made up of nanobuilding blocks in a way that the unique properties at the nanoscale are preserved through the assembly process and a new generation of high-performance engineering



materials is produced. Central to this work is a process to make continuous macroscopic fibres made up of CNTs. Study of their hierarchical structures by advanced X-ray techniques, reinforcement at multiple length-scales and the electrochemical interactions of CNT fibres with liquids and polymers. This research has helped establish the unique combination of properties of CNT fibres, and is enabling the fabrication of multifunctional composites that can store and harvest energy or have sensing functions.



He has worked with most families of materials in powder metallurgy, such as low-alloyed steels, special steels, hardmetals, superalloys, light alloys and metal matrix composites, high entropy alloys, etc...

#### Dr. De-Yi Wang Senior Researcher.

**High Performance** Nanocomposites

Ph.D. in Polymer Chemistry and Physics from Sichuan University. China

#### **Research Interests**

Application-oriented fundamental problems and novel technologies in multifunctional nanomaterials, eco-benign fire retardants, high performance environment-friendly polymers and nanocomposites (bio-based and/or petro-based);



synthesis and modification of novel multifunctional nanostructure materials, design and processing of high performance polymers and their nanocomposites, with particular emphasis in structural properties and behaviour under fire.



Metallurgy Ph.D. in Metallurgy from

Technical University of Madrid. Spain. PhD in Armament Engineer from the Polytechnic School of Elche. Spain

#### **Research Interests**

Powder metallurgy, powder development, characterization and advanced consolidation methods (field assisted sintering, metal injection moulding, additive manufacturing...) in particular.

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#### Dr. Srdjan Milenkovic

Senior Researcher, Solidification Processing & Engineering

Ph.D. in Materials Engineering from State University of Campinas. Brazil

#### Research Interests

Advanced solidification processing techniques (centrifugal and suction casting, reactive infiltration) with special emphasis on small scale gas atomization of powders for additive manufacturing and development of novel high-

throughput casting methods for accelerated material discovery by means of materials libraries. Alloy development, processing-structure-property relationships of Ni-based superalloys, intermetallic compounds, eutectic alloys and other advanced materials for high-temperature applications.



molecular simulations. The developed methodologies are verified and/ or integrated with experiments conducted in collaborating groups. Their applications are broad but can be collectively described as the design of materials for clean and energy efficient technologies.

#### Dr. Ilchat Sabirov

Senior Researcher, Physical Simulation

Ph.D. in Metallurgy from Montanuniversitaet Leoben. Austria

#### **Research Interests**

Physical simulation of metallurgical processes, their optimization and study of their effect on the microstructure and properties of metallic materials. Development of novel tools for physical simulation of emerging manufacturing processes. Development of unique thermomechanical processing routes that optimise performance of metallic materials.



#### Dr. Ruben D. Costa

Senior Researcher, Hybrid Optoelectronic Materials and Devices

Ph.D. in Chemistry from the University of Valencia. Spain

#### **Research Interests**

Research going from the design and preparation of new materials to the fabrication and optimization of devices for lighting and energy conversion applications. This is rounded by a full-fledged expertise in electrochemical, photophysical, and theoretical techniques. The



goal is to progress the technologies above fulfilling the "green photonics" concept. His research encompasses three lines: i) hybrid organic-inorganic materials for solar harvesting and lighting purposes, ii) 3<sup>rd</sup> generation of electroactive materials for electroluminescent paints, and iii) biomaterials for lighting and photovoltaics.

#### Dr. Maciej Haranczyk

Senior Researcher, Computational and Data-Driven Materials Discovery

Ph.D. in Chemistry from University of Gdansk. Poland

#### **Research Interests**

Computational and data-driven materials discovery and design. Novel methodologies that effectively combine materials informatics approaches with computational material science techniques such as electronic structure calculations and/or

## **Researchers**



## Dr. Federico Sket

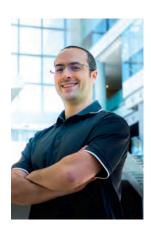
Researcher, X-ray Characterisation of Materials

Ph.D. in Materials Engineering from Max-Planck Institute for Iron Research. Germany

#### Research Interests

Microstructural evolution of metal alloys and fibre-reinforced composites for engineering applications using advanced laboratory and synchrotron X-ray tomography as well as X-ray diffraction; processing of

composite materials and relationship between processing conditions and microstructural evolution; mechanical deformation of materials and evolution of mechanical and microstructural properties; development of in situ devices (based on in-situ X-ray microtomography and X-ray diffraction) for testing mechanical properties and processing using X-rays; and incorporation of experimental results to the development of physically-based models for optimisation of material processing and properties.



#### Dr. Damien Tourret

Researcher, Modelling and Simulation of Materials Processing

Ph.D. in Materials Science and Engineering from Mines ParisTech, France

#### **Research Interests**

Microstructure selection, formation, and evolution; solidification processing (e.g. casting, welding, additive manufacturing); structural materials; metals and alloys; crystal growth; phase transformations; multiscale modelling; phase-field

modelling; parallel computing (e.g. using graphics processing units); non-equilibirum solidification; directional solidification experiments; in-situ imaging of metals and alloys.

#### Dr. Vinodkumar Etacheri

Researcher, Electrochemical Energy Storage, Nanomaterials

Ph.D. in Materials Chemistry from Dublin Institute of Technology. Ireland

#### **Research Interests**

Tailored designing of nanostructured electrode materials, interfaces and electrolyte compositions, their spectroscopic/microscopic study and implementation in electrochemical energy storage devices such as Li-ion, Na-ion, Li-S and Li-O<sub>2</sub> batteries.



# **Visiting Scientists**

### Dr. Álvaro Ridruejo

Visiting Scientist

Ph.D. in Material Science from the Technical University of Madrid. Spain

Associate Professor of Material Science at the Technical University of Madrid. Spain

#### Dr. Mutasem Shehadeh

Visiting Researcher

 $\mathsf{Ph.D.}$  in Mechanical Engineering from Washington State University. USA

Associate Professor of Mechanical Engineering at the American University of Beirut. Lebanon





# annex



#### 1. R&D projects and contracts

#### 1.1. European R&D Projects (European Commission)

Title/Acronym: Structural power composites for future civil aircraft/SORCERER Partners: Imperial College (Coordinator), Chalmers University of Technology, KTH Royal Institute of Technology, IMDEA Materials Institute Period: 2017 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Clean Sky Joint Undertaking 2 Principal Investigator: Dr. J. J. Vilatela

Title/Acronym: Innovative AI alloy for aircraft structural parts using Additive Manufacturing technology/ALFORAMA Partners: IK4-Lortek (Coordinator), University of Leuven, IMDEA Materials Institute Period: 2017 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Clean Sky Joint Undertaking 2 Principal Investigators: Dr. S. Milenkovic and Dr. C. Cepeda

Title/Acronym: Development and validation of a powder HIP route for high temperature Astroloy to manufacture Ultrafan IP Turbine Casings/HUC Partners: CEIT-IK4 (Coordinator), Aubert & Duval SAS, University of País Vasco, Consorzio Interuniversitario Nazionale per la Scienza e Tecnologia dei Materiali (INSTM), IMDEA Materials Institute Period: 2018 – 2021 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Clean Sky Joint Undertaking 2 Principal Investigator: Dr. I. Sabirov

Title/Acronym: Virtual design, processing and testing of advanced metallic alloys for engineering applications/VIRMETAL Partners: IMDEA Materials Institute Period: 2015 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – ERC Advanced Grant Principal Investigator: Prof. J. Llorca

Title/Acronym: Structural energy harvesting composite materials/STEM Partners: IMDEA Materials Institute Period: 2016 – 2021 Funding Institution/Programme: European Commission/Horizon 2020 Programme – ERC Starting Grant Principal Investigator: Dr. J. J. Vilatela Title/Acronym: European Database for Multiscale Modelling of Radiation Damage/ ENTENTE

Partners: CIEMAT (Coordinator), Bay Zoltan Nonprofit Ltd. for Applied Research (BZN), French Alternative Energies and Atomic Energy Commission (CEA), CNRS, Electricité de France (EDF), Framatome GmbH, Helmholtz-Zentrum Dresden-Rossendorf (HZDR), IMDEA Materials Institute, Institut de Radioprotection et de Surete Nucleaire (IRSN), KTH Royal Institute of Technology in Stockholm, University of Cantabria, National Nuclear Laboratory Limited (NNL), Phimeca, SCK CEN, The University of Warwick, The University of Bristol, The Materials Performance Centre (MPC) of the University of Manchester, University of Alicante, Universitat Politècnica de Catalunya – BarcelonaTech, Technical University of Madrid, Culham Centre for Fusion Energy, UJV Rez, VTT Technical Research Centre of Finland, State Enterprise State scientific and Technical Center for nuclear and radiation safety (SSTC), Chalmers University of Technology, Central Research Institute of Electric Power Industry (CRIEPI), Period: 2020 - 2024

Funding Institution/Programme: European Commission/EURATOM Principal Investigators: Dr. J. M. Molina Aldareguia

Title/Acronym: Engineered Artificial Proteins for Biological Light-Emitting Diodes/ ARTIBLED

Partners: IMDEA Materials Institute (Coordinator), CSIC, Universita Degli Studi di Torino, ABIEL, CIC-biomaGUNE, TU Graz, Technical University of Munich Period: 2020 - 2023 Funding Institution/Programme: European Commission/Horizon 2020 Programme –

FET Open

Principal Investigator: Dr. R. Costa

Title/Acronym: Multi-scale Optimization for Additive Manufacturing of fatigue resistant shock-absorbing MetaMaterials/MOAMMM

Partners: University of Liège (Coordinator), KU Leuven, Johannes Kepler University Linz, IMDEA Materials Institute, CIRP GmbH

Period: 2020 - 2024

Funding Institution/Programme: European Commission/Horizon 2020 Programme – FET Open

Principal Investigator: Prof. J. Segurado

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Title/Acronym: Nanostructured yarn composites for structural energy storage/ ENERYARN Partners: IMDEA Materials Institute Period: 2018 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions - IF Principal Investigator: Dr. A. Mikhalchan; Supervisor: Dr. J. J. Vilatela

Title/Acronym: new circular polarized light-emitting electromechanical cells/ NEWCPLECS Partners: IMDEA Materials Institute Period: 2018 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions - IF Principal Investigator: Dr. J. J. Fernández-Cestau; Supervisor: Dr. R. Costa

Title/Acronym: Creating an infrastructure for the numerical exploration of metallurgical alloys/CINEMA Partners: IMDEA Materials Institute Period: 2019 – 2021 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions – IF Principal Investigator: Dr. D. Tourret; Supervisor: Prof. J. Segurado

Title/Acronym: Chiral flame retardant materials: Design, Synthesis and study of chirality-flame retardancy relationship/REMES Partners: IMDEA Materials Institute Period: 2019 – 2021 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions – IF Principal Investigator: Dr. J. Cui; Supervisor: Dr. D-Y Wang

Title/Acronym: Multiscale Analysis of Fatigue in Mg Alloys/MAFMA Partners: IMDEA Materials Institute Period: 2019 – 2021 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions – IF Principal Investigator: Dr. A. Ma; Supervisor: Prof. J. Llorca Title/Acronym: Multiscale analysis of precipitate in al-cu alloys/MAPAA Partners: IMDEA Materials Institute Period: 2020 – 2022 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions – IF Principal Investigator: Dr. S. Liu; Supervisor: Prof. J. Llorca

Title/Acronym: Tailored Lightweight Sandwich Composites with Multifunctional Properties and Good Designability/TESCOM Partners: IMDEA Materials Institute Period: 2020 – 2022 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions – IF Principal Investigator: Dr. X. Lin; Supervisor: Dr. D-Y Wang

Title/Acronym: Dynamic behaviour of composite materials for next generation aeroengines/DYNACOMP Partners: IMDEA Materials Institute (Coordinator), HEXCEL Composites, Micro Materials Ltd., Technical University of Madrid, Madri+d foundation Period: 2016 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions - ITN - EID Principal Investigators: Dr. J. M. Molina-Aldareguia, Prof. C. González and Dr. F. Sket

Title/Acronym: European Training Network to develop Improved Bioresorbable Materials for Orthopaedic and Vascular Implant Applications/BioImplant ITN Partners: National University of Ireland Galway (Coordinator), IMDEA Materials Institute, The Queens University of Belfast, RWTH Aachen, Boston Scientific Ltd., 3D Technology, Vascular Flow Technologies, Meotec and ITA Textil Technologie Transfer Period: 2018 - 2022

Funding Institution/Programme: European Commission/Horizon 2020 Programme – Marie Skłodowska-Curie actions - ITN - EID Principal Investigator: Prof. J. Llorca

Title/Acronym: Multi-functional nano-carbon composite materials network/ MULTICOMP Partners: Multiple partners coordinated by the Karlsruhe Institute of Technology (Coordinator) Period: 2016 – 2020 Funding Institution/Programme: European Commission/Horizon 2020 Programme – COST Actions Principal Investigator: Dr. J. P. Fernández Title/Acronym: Silicon nanowire fabrics for high energy density batteries/SiNERGY Partners: IMDEA Materials Institute Period: 2020 - 2022 Funding Institution/Programme: European Commission/Horizon 2020 Programme – ERC Proof of Concept Principal Investigator: Dr. J. J. Vilatela

Title/Acronym: Development of new martensitic stainless steels for automotive lightweight structural applications/QPINOX Partners: Centro Sviluppo Materiali (Coordinator), Technical University of Delft, IMDEA Materials Institute, ACERINOX Europe Period: 2019 – 2022 Funding Institution/Programme: European Commission/Research Fund for Coal and Steel (RFCS) Principal Investigators: Dr. I. Sabirov and Dr. J. M. Molina-Aldareguia

Title/Acronym: Design of Lightweight Steels for Industrial Applications/DELIGHTED Partners: IMDEA Materials Institute (Coordinator), Ghent University, Ocas NV, Politecnico di Milano, Max Planck Institute for Iron Research Period: 2020 - 2023 Funding Institution/Programme: European Commission/Research Fund for Coal and Steel (RFCS) Principal Investigator: Dr. I. Sabirov

#### **1.2. Other International R&D Projects**

Title/Acronym: VIrtual testing of metallic materials/VITAL Partners: e-Xstream, IMDEA Materials Institute Period: 2018 – 2020 Funding Institution/Programme: Luxembourg National Research Fund (FNR)/Industrial Fellowships Principal Investigator: Pof. J. Segurado

Title/Acronym: Exploiting low-dimensional properties of carbon nanotubes in macroscopic yarns for charge transfer and storage/NANOYARN Partners: IMDEA Materials Institute Period: 2018 – 2021 Funding Institution/Programme: Air Force Office of Scientific Research (AFOSR) Principal Investigator: Dr. J. J. Vilatela

Title/Acronym: Multiscale virtual testing capability for composites/MUVITCAPCOM Partners: IMDEA Materials Institute Period: 2019 – 2022 Funding Institution/Programme: Air Force Office of Scientific Research (AFOSR) Principal Investigator: Prof. C. González

#### **1.3. National R&D Projects**

Title/Acronym: Excellence Unit María de Maeztu/MdM 2018 Partners: IMDEA Materials Institute Period: 2019 – 2023 Funding Institution/Programme: Spanish Ministry of Science, Innovation and Universities (MCIU)/Severo Ochoa - María de Maeztu Principal Investigator: Prof. J. Llorca

Title/Acronym: Ultrafine eutectics by laser additive manufacturing/ELAM Partners: German Aerospace Research Center (DLR, Coordinator), Access e.V., Wigner Research Centre for Physics, Fraunhofer Institute for Laser Technology, Bosch-Mahle Turbosystems GmbH, P&G Manufacturing GmbH, IMDEA Materials Institute Period: 2017 – 2020 Funding Institution/Programme: National Research Agency - Spanish Ministry of Economy, Industry and Competitiveness (MEIC) - European Commission/Horizon 2020 Programme – M-ERA.NET Principal Investigator: Dr. F. Sket and Dr. S. Milenkovic



Title/Acronym: Shape Memory Metamaterials for Energy Absorption/SyMMEtRy Partners: IMDEA Materials Institute Period: 2018 – 2020 Funding Institution/Programme: National Research Agency - Spanish Ministry

of Economy and Competitiveness (MINECO)/National Programme for Knowledge Generation and Scientific and Technological Strengthening of the R&D&I system. Explore Science

Principal Investigator: Prof. I. Romero

Title/Acronym: Advanced materials and nanomaterials Spanish technological platform/ MATERPLAT Partners: IMDEA Materials Institute (Technical Secretariat) Period: 2019 – 2020

Funding Institution/Programme: National Research Agency - Spanish Ministry of Economy, Industry and Competitiveness (MEIC)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Technological Platforms

Coordinator: Miguel Ángel Rodiel

Title/Acronym: Red españOla SimulAción muLtiescala dE materialeS/ROSALES Partners: Multiple partners coordinated by CIEMAT (Coordinator) Period: 2020 - 2021

Funding Institution/Programme: National Research Agency - Spanish Ministry of Economy, Industry and Competitiveness (MEIC)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Networks of Excellence

Principal Investigator: Prof. J. Llorca

Title/Acronym: Virtual environment for the design and manufacturing of airplane turbine engines/ENVIDIA

Partners: ITP Aero (Coordinator), Technical University of Madrid, University of País Vasco, IMDEA Materials Institute

Period: 2018 - 2020

Funding Institution/Programme: National Research Agency - Spanish Ministry of Economy and Competitiveness (MINECO)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Collaboration Challenges

Principal Investigators: Prof. I. Romero, Prof. J. Segurado and Dr. D. Tourret

Title/Acronym: Development of multi-material and multifunctional 3D parts through additive manufacturing assisted by intelligent material and process design/MULTI-FAM Partners: Arcelor Mittal (Coordinator), AIMEN, IMDEA Materials Institute Period: 2020 - 2022 Funding Institution/Programme: National Research Agency - Spanish Ministry of Economy and Competitiveness (MINECO)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Collaboration Challenges

Principal Investigators: Dr. I. Sabirov and Dr. D. Tourret

Title/Acronym: Quest for safe and sustainable batteries using Na-ion, Mg and hybrid concepts/NAMBAT

Partners: University of Córdoba (Coordinator), IMDEA Materials Institute Period: 2018 – 2020

Funding Institution/Programme: Spanish Ministry of Economy and Competitiveness (MINECO)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Research Challenges

Principal Investigators: Dr. V. Etacheri and Dr. M. Haranczyk

Title/Acronym: Design of electron transfer in semiconductor-dye hybrid nanoparticles for low-temperature solar cells/HYNANOSC

Partners: Universidad de Alicante (Coordinator), IMDEA Materials Institute Period: 2019 - 2021

Funding Institution/Programme: Spanish Ministry of Economy and Competitiveness (MINECO)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Research Challenges Principal Investigators: Dr. R. Costa and Dr. J. Vilatela

Title/Acronym: Additive manufacturing of fibre reinforced thermoplastic composites for transports, healthcare and sports/ADDICOMP

Partners: University of Mondragon (Coordinator), IMDEA Materials Institute, University of Girona

Period: 2019 - 2021

Funding Institution/Programme: Spanish Ministry of Science, Innovation and Universities (MCIU)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Research Challenges Principal Investigator: Dr. J. P. Fernández

Title/Acronym: Grain Boundaries in Hexagonal microstructures: Linking processing and properties in lightweight structural alloys - HexaGB

Partners: IMDEA Materials Institute (Coordinator), Technical University of Madrid Period: 2019 – 2021

Funding Institution/Programme: Spanish Ministry of Science, Innovation and Universities (MCIU)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Research Challenges

Principal Investigator: Dr. D. Tourret

Title/Acronym: Microstructure-topology-mechanical properties relationship of Mg-based scaffolds fabricated by 3D printing for biomedical applications/TOPOMAG-3D Partners: IMDEA Materials Institute Period: 2020 - 2023 Funding Institution/Programme: Spanish Ministry of Science, Innovation and Universities (MCIU)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Research Challenges

Principal Investigators: Dr. J. M. Molina-Aldareguia, Dr. F. Sket

Title/Acronym: Multiscale design of Mg alloys with high strength and ductility for sustainable transport/ENLIGHTED Partners: IMDEA Materials Institute Period: 2020 - 2023 Funding Institution/Programme: Spanish Ministry of Science, Innovation and Universities (MCIU)/National Programme of Research, Development and Innovation Oriented Challenges of the Society. Research Challenges Principal Investigators: Dr. M. T. Pérez-Prado and Dr. S. Milenkovic

Title/Acronym: Protein stabilization for luminescent solar concentrators/Pro-CSL Partners: IMDEA Materials Institute Period: 2018 – 2020 Funding Institution/Programme: Fundación BBVA/Becas Leonardo a Investigadores y Creadores Culturales Principal Investigator: Dr. R. Costa



# **1.4. Regional R&D Projects**

Title/Acronym: Experimental characterization and numerical analysis of composite materials under thermal and environmental aging Partners: HEXCEL Composites and IMDEA Materials Institute Period: 2018 – 2021 Funding Institution/Programme: Regional Government of Madrid/Industrial Doctorate Doctoral Researcher: Iker Lizarralde Principal Investigator and Supervisor: Prof. C. González

Title/Acronym: New generation of hard, tough and high temperature resistant multilayer coatings deposited by PVD/HiPIMS/MULTIDUR Partners: Nano4Energy and IMDEA Materials Institute Period: 2019 – 2022 Funding Institution/Programme: Regional Government of Madrid/Industrial Doctorate Doctoral Researcher: Álvaro Méndez Principal Investigators and Supervisors: Dr. J. M. Molina-Aldareguia and Dr. M. Monclús

Title/Acronym: Accelerated development of special clays for adsorption of organic compounds by incorporation of 'Big Data' and material modelling techniques Partners: TOLSA and IMDEA Materials Institute Period: 2019 – 2022 Funding Institution/Programme: Regional Government of Madrid/Industrial Doctorate Doctoral Researcher: Giulia Lo Dico Principal Investigator and Supervisor: Dr. M. Haranczyk

Title/Acronym: Improvement of the 3D Metal Jet Part Quality through print mode development supported by HRXCT characterization of the printed parts Partners: HP Printing and Computing Solutions and IMDEA Materials Institute Period: 2020 - 2023 Funding Institution/Programme: Regional Government of Madrid/Industrial Doctorate Doctoral Researcher: Sergi Bafaluy Ojea

Principal Investigator and Supervisor: Dr. M. T. Pérez-Prado

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Title/Acronym: Smart manufacturing of advanced materials for transport, energy and health applications/MAT4.0-CM

Partners: IMDEA Materials Institute (Coordinator), National Centre of Metallurgical Research (CENIM-CSIC), Carlos III University of Madrid, Technical University of Madrid, FIDAMC, Hospital La Paz Institute for Health Research (IdiPAZ) Period: 2019 – 2023

Funding Institution/Programme: Regional Government of Madrid/Technologies Principal Investigator: Dr. J. M. Molina-Aldareguia

Title/Acronym: New generation of multifunctional materials for artificial photosynthesis/FotoArt-CM Partners: IMDEA Energy Institute (Coordinator), IMDEA Materials Institute, Centre of Astrobiology (CSIC-INTA), IMDEA Nanoscience Institute, Autonomous University of Madrid, National Centre of Metallurgical Research (CENIM-CSIC) Period: 2019 – 2023 Funding Institution/Programme: Regional Government of Madrid/Technologies Principal Investigator: Dr. J. J. Vilatela

Title/Acronym: Advanced manufacturing technologies for the new generation of composite materials/TEMACON Partners: Airbus Operations (Coordinator), Zinkcloud, Obuu Tech, FIDAMC, IMDEA Materials Institute Period: 2019 – 2022 Funding Institution/Programme: Regional Government of Madrid/Open Innovation Hubs Principal Investigator: Prof. C. González

# 1.5. Privately-funded R&D Projects

Title/Acronym: Development of an unmanned aerial vehicle with maritime capabilities/ AUS Company: ALPHA UNMANNED SYSTEMS and IMDEA Materials Institute Period: 2020 Principal Investigator: Dr. M. T. Pérez-Prado

Title/Acronym: Mechanical strength of expanded junctions/UNIEXTEST Company: ENUSA Period: 2018-2020 Principal Investigators: Dr. C. Cepeda and Dr. M. T. Pérez Prado

Title/Acronym: High temperature miniature mechanical testing rig for synchrotron tomography/MACHSYNCH Company: German Aerospace Research Center DLR Period: 2018-2020 Principal Investigator: Dr. F. Sket

Title/Acronym: Development of batteries on flexible plastic substrates/BATFLEX Company: Grupo Antolin Scientific Partner: IMDEA Energy Period: 2018-2020 Principal Investigator: Dr. J. J. Vilatela and Dr. R. Marcilla

Title/Acronym: Advanced characterization of high temperature metallic parts fabricated by additive manufacturing/JANO Company: ITP Aero Period: 2019-2020 Principal Investigators: Dr. M. T. Pérez-Prado and Dr. F. Sket

Title/Acronym: Development of high performance hydromagnesite-based fillers to polymers/HIGHFILL Company: Liaoning Jinghua New Materials Period: 2019-2020 Principal Investigator: Dr. D-Y Wang

Title/Acronym: CAPSUL Integration in DIGIMAT Company: MSC Software Belgium SA - e-Xstream Period: 2019-2020 Principal Investigator: Prof. J. Segurado

Title/Acronym: Evaluation of damage made by ballast impact in composite materials/ BINOMIAL Company: Patentes TALGO Period: 2019-2020 Principal Investigator: Prof. C. González

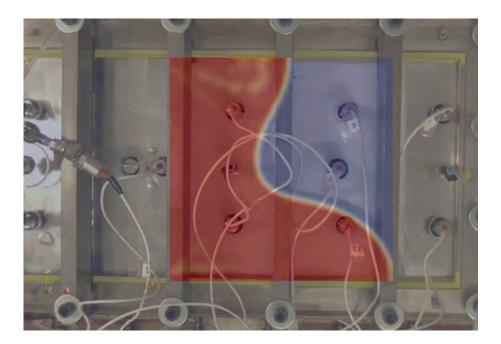
Title/Acronym: Superalloys for additive manufacturing/SAM Company: RENISHAW Ibérica Period: 2018-2020 Principal Investigators: Dr. M. T. Pérez-Prado and Prof. J. Llorca

Title/Acronym: Development of a novel non-halogenated, REACh compliant FR system for pressure sensitive adhesives/FRANK Company: TESA SE Period: 2018-2021 Principal Investigator: Dr. D-Y Wang

Title/Acronym: Development of eco-friendly high performance sepiolite based polymer composites/SEPICOM Company: TOLSA Period: 2020 - 2021 Principal Investigator: Dr. D-Y Wang

Title/Acronym: High-performance CNT fibre development through mechanical study of CNT bundles/NANOBUNDLE Company: TOYOTA MOTOR EUROPE Period: 2020 Principal Investigator: Dr. J. J. Vilatela

Title/Acronym: Study on biobased wood fibre reinforced polymer composites/ BIOCOMPOSITE Company: University of Strathclyde Glasgow Period: 2020 Principal Investigator Dr. D-Y Wang





Title/Acronym: Eco-friendly Fire Retardant Materials as Fireproof Coating/FIRECOAT Company: Zhejiang RUICO New Material Period: 2019-2020 Principal Investigator: Dr. D-Y Wang

# 1.6. Licenses

VIPER - Virtual Ply Property Predictor Licensors: IMDEA Materiales Institute Licensee: University of North Texas (UNT) Period: 2020 - 2023 Principal Investigator: Prof. Carlos Daniel González



# 2. Fellowships

# **2.1. International**

Programme: China Scholarship Council fellowships Project: Atomistic modelling of solid-liquid interfaces in metallic alloys Period: 2019-2021 Funding Institution: China Scholarship Council W. Qian

Programme: China Scholarship Council fellowships Project: Kinetics of magnesium alloys Period: 2015-2020 Funding Institution: China Scholarship Council N. Li

Programme: China Scholarship Council fellowships Project: Polymer composites and nanocomposites Period: 2015-2020 Funding Institution: China Scholarship Council L. Zhang

Programme: China Scholarship Council fellowships Project: High strain rate mechanical behaviour of advanced high strength steels Period: 2016-2020 Funding Institution: China Scholarship Council **P. Xia** 

Programme: China Scholarship Council fellowships Project: Multifunctional graphene thermoplastic composite materials Period: 2016-2020 Funding Institution: China Scholarship Council Y. Ou

Programme: China Scholarship Council fellowships Project: Multifunctional fire retardant for polymer Period: 2016-2020 Funding Institution: China Scholarship Council J. Zhang

Programme: China Scholarship Council fellowships Project: Eco-friendly fire retardant coating Period: 2016-2021 Funding Institution: China Scholarship Council **C. Fu** 

Programme: China Scholarship Council fellowships Project: Relationship between microstructural and mechanical properties and strengthening/toughening mechanisms in metastable beta titanium alloys Period: 2018-2020 Funding Institution: China Scholarship Council **N. Chen** 

Programme: China Scholarship Council fellowships Project: Energy storage, batteries, nanomaterials Period: 2017-2021 Funding Institution: China Scholarship Council **W. Feng** 

Programme: China Scholarship Council fellowships Project: Magnesium alloys Period: 2017-2021 Funding Institution: China Scholarship Council **D. Shi** 

Programme: China Scholarship Council fellowships Project: New approaches towards perovskite light-emitting diodes Period: 2018-2022 Funding Institution: China Scholarship Council Y. Duan

Programme: China Scholarship Council fellowships Project: High performance polymer nanocomposites Period: 2019-2023 Funding Institution: China Scholarship Council X. Li

Programme: China Scholarship Council fellowships Project: Development of high strength, high ductility magnesium alloys Period: 2019-2022 Funding Institution: China Scholarship Council X. Jin Programme: China Scholarship Council fellowships Project: New ideas on the investigation of mechanical properties of flame retardant composites under fire conditions Period: 2020-2024 Funding Institution: China Scholarship Council X. Ao

# 2.2. National

Programme: Ramón y Cajal Period: 2015-2020 Funding Institution: Spanish Ministry of Economy and Competitiveness **Dr. M. Haranczyk** 

Programme: Ramón y Cajal Period: 2015-2020 Funding Institution: Spanish Ministry of Economy and Competitiveness

Dr. J. J. Vilatela

Programme: Ramón y Cajal Period: 2018-2020 Funding Institution: Spanish Ministry of Economy, Industry and Competitiveness **Dr. R. Costa** 

Programme: Ramón y Cajal Period: 2020-2025 Funding Institution: Spanish Ministry of Science and Innovation **Dr. F. Sket** 

Programme: Ramón y Cajal Period: 2020-2025 Funding Institution: Spanish Ministry of Science and Innovation **Dr. V. Etacheri** 

Programme: Training University Lecturers (FPU) Period: 2019-2022 Funding Institution: Spanish Ministry of Science, Innovation and Universities **C. Galera** 



Programme: Training University Lecturers (FPU) Period: 2018-2021 Funding Institution: Spanish Ministry of Education, Culture and Sport **R. Santos** 

Programme: Training University Lecturers (FPU) Period: 2017-2021 Funding Institution: Spanish Ministry of Education, Culture and Sport **A. Fernández** 

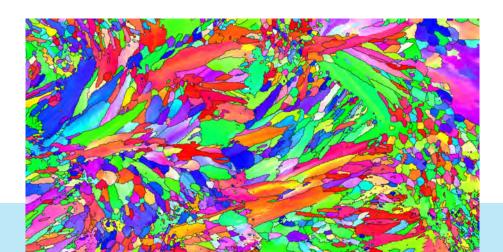
Programme: Training University Lecturers (FPU) Period: 2016-2020 Funding Institution: Spanish Ministry of Education, Culture and Sport **B. Bellón** 

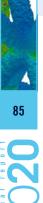
Programme: Training University Lecturers (FPU) Period: 2020-2024 Funding Institution: Spanish Ministry of Universities **C. Martínez** 

Programme: Predoctoral Fellowships Period: 2017-2020 Funding Institution: Spanish Ministry of Economy and Competitiveness M. Barzegar

Programme: Predoctoral Fellowships Period: 2018-2022 Funding Institution: Spanish Ministry of Science, Innovations and Universities C. Gutierrez

Programme: Predoctoral Fellowships Period: 2020-2024 Funding Institution: Spanish Ministry of Science and Innovation **E.Kazemi** 





Programme: Predoctoral Fellowships Period: 2020-2024 Funding Institution: Spanish Ministry of Science and Innovation **0. Contreras** 

Programme: Youth Employment Programme Period: 2019-2021 Funding Institution: Spanish Ministry of Science, Innovations and Universities J. de la Vega

Programme: Youth Employment Programme Period: 2019-2021 Funding Institution: Spanish Ministry of Science, Innovations and Universities **D. González** 

Programme: Youth Employment Programme Period: 2019-2021 Funding Institution: Spanish Ministry of Science, Innovations and Universities A. Yusuf

Programme: Youth Employment Programme Period: 2019-2021 Funding Institution: Spanish Ministry of Science, Innovations and Universities **S. Rodríguez** 

# 2.3. Regional

Programme: Talent Attraction Programme – Modality 1 Period: 2017-2020 Funding Institution: Madrid Regional Government **Dr. R. Costa** 

Programme: Talent Attraction Programme – Modality 1 Period: 2017-2020 Funding Institution: Madrid Regional Government **Dr. V. Etacheri** 

Programme: Talent Attraction Programme – Modality 1 Period: 2018-2022 Funding Institution: Madrid Regional Government **Dr. A. Ma** 



Programme: Talent Attraction Programme – Modality 2 Period: 2019-2020 Funding Institution: Madrid Regional Government Dr. S. Liu

Programme: Talent Attraction Programme – Modality 2 Period: 2018-2020 Funding Institution: Madrid Regional Government Dr. M. Vila

Programme: Youth Employment Programme/Predoctoral Fellowships Period: 2019-2020 Funding Institution: Madrid Regional Government A. Doñoro

Programme: Youth Employment Programme/Research assistants and laboratory technicians Period: 2020-2022 Funding Institution: Madrid Regional Government J. García

Programme: Youth Employment Programme/Research assistants and laboratory technicians Period: 2020-2022 Funding Institution: Madrid Regional Government A. León

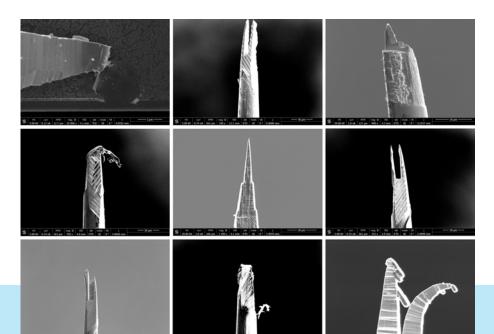
# 3. Scientific results

#### 3.1. Publications

- Boaretto, N; Rana, M; Marcilla, R; Vilatela, JJ. Revealing the Mechanism of Electrochemical Lithiation of Carbon Nanotube Fibers. ACS APPLIED ENERGY MATERIALS 3, 8695-8705, 2020.
- Rubio, S; Maca, RR; Ortiz, GF; Vicente, CP; Lavela, P; Etacheri, V; Tirado, JL. Iron Oxide-Iron Sulfide Hybrid Nanosheets as High-Performance Conversion-Type Anodes for Sodium-Ion Batteries. ACS APPLIED ENERGY MATERIALS 3, 10765-10775, 2020.
- Feng, WL; Maca, RR; Etacheri, V. High-Energy-Density Sodium-Ion Hybrid Capacitors Enabled by Interface-Engineered Hierarchical TiO2 Nanosheet Anodes. ACS APPLIED MATERIALS & INTERFACES 12, 4443-4453, 2020.
- 4. Fresta, E; Dosso, J; Cabanillas-Gonzalez, J; Bonifazi, D; Costa, RD. *Revealing the Impact of Heat Generation Using Nanographene-Based Light-Emitting Electrochemical Cells.* **ACS APPLIED MATERIALS & INTERFACES 12,** 28426-28434, 2020.
- Pastrana, J; Dsouza, H; Cao, YQ; Figueroa, J; Gonzalez, I; Vilatela, JJ; Sepulveda, N. *Electrode Effects on Flexible and Robust Polypropylene Ferroelectret Devices for Fully Integrated Energy Harvesters*. ACS APPLIED MATERIALS & INTERFACES 12, 22815-22824, 2020.
- Wen, WQ; Shuttleworth, PS; Yue, HB; Fernandez-Blazquez, JP; Guo, JW. Exceptionally Stable Microporous Organic Frameworks with Rigid Building Units for Efficient Small Gas Adsorption and Separation. ACS APPLIED MATERIALS & INTERFACES 12, 7548-7556, 2020.
- 7. Wang, Q; Su, DS; Wang, DY. *Carbon Nanotube/Epoxy Composites for Improved Fire Safety*. ACS APPLIED NANO MATERIALS 3, 4253-4264, 2020.
- Elsaidi, SK; Ongari, D; Mohamed, MH; Xu, WQ; Motkuri, RK; Haranczyk, M; Thallapally, PK. *Metal Organic Frameworks for Xenon Storage Applications*. ACS MATERIALS LETTERS 2, 233-238, 2020.
- Sonkusare, VN; Chaudhary, RG; Bhusari, GS; Mondal, A; Potbhare, AK; Mishra, RK; Juneja, HD; Abdala, AA. *Mesoporous Octahedron-Shaped Tricobalt Tetroxide Nanoparticles for Photocatalytic Degradation of Toxic Dyes*. ACS OMEGA 5, 7823-7835, 2020.
- Zhang, J; Li, Z; Zhang, L; Yang, YX; Wang, DY. Green Synthesis of Biomass Phytic Acid-Functionalized UiO-66-NH2 Hierarchical Hybrids toward Fire Safety of Epoxy Resin. ACS SUSTAINABLE CHEMISTRY & ENGINEERING 8, 994-1003, 2020.
- Alizadeh, R; LLorca, J. Interactions between basal dislocations and beta(1)' precipitates in Mg-4Zn alloy: Mechanisms and strengthening. ACTA MATERIALIA 186, 475-486, 2020.
- 12. Bellon, B; Haouala, S; LLorca, J. *An analysis of the influence of the precipitate type on the mechanical behavior of Al Cu alloys by means of micropillar compression tests.* **ACTA MATERIALIA 194,** 207-223, 2020.

- 13. Esteban-Manzanares, G; Santos-Guemes, R; Papadimitriou, I; Martinez, E; LLorca, J. *Influence of the stress state on the cross-slip free energy barrier in AI: An atomistic investigation.* **ACTA MATERIALIA 184,** 109-119, 2020.
- 14. Liu, FY; Xin, RL; Zhang, MX; Perez-Prado, MT; Liu, Q. *Evaluating the orientation relationship of prismatic precipitates generated by detwinning in Mg alloys.* **ACTA MATERIALIA 195**, 263-273, 2020.
- Liu, S; Martinez, E; LLorca, J. Prediction of the Al-rich part of the Al-Cu phase diagram using cluster expansion and statistical mechanics. ACTA MATERIALIA 195, 317-326, 2020.
- Santos-Guemes, R; Bellon, B; Esteban-Manzanares, G; Segurado, J; Capolungo, L; LLorca, J. Multiscale modelling of precipitation hardening in Al-Cu alloys: Dislocation dynamics simulations and experimental validation. ACTA MATERIALIA 188, 475-485, 2020.
- 17. Wang, CY; Cepeda-Jimenez, CM; Perez-Prado, MT. *Dislocation-particle interactions in magnesium alloys*. **ACTA MATERIALIA 194**, 190-206, 2020.
- Wang, JY; Molina-Aldareguia, JM; LLorca, J. Effect of Al content on the critical resolved shear stress for twin nucleation and growth in Mg alloys. ACTA MATERIALIA 188, 215-227, 2020.
- Requena, G; Bugelnig, K; Sket, F; Milenkovic, S; Rodler, G; Weisheit, A; Gussone, J; Haubrich, J; Barriobero-Vila, P; Pusztai, T; Granasy, L; Theofilatos, A; da Silva, JC; Hecht, U. Ultrafine Fe-Fe2Ti eutectics by directed energy deposition: Insights into microstructure formation based on experimental techniques and phase field modelling. ADDITIVE MANUFACTURING 33, 101133, 2020.
- Duan, YY; Ezquerro, C; Serrano, E; Lalinde, E; Garcia-Martinez, J; Berenguer, JR; Costa, RD. Meeting High Stability and Efficiency in Hybrid Light-Emitting Diodes Based on SiO2/ZrO(2)Coated CsPbBr(3)Perovskite Nanocrystals. ADVANCED FUNCTIONAL MATERIALS 30, 2005401, 2020.
- 21. Fresta, E; Costa, RD. Advances and Challenges in White Light-Emitting Electrochemical Cells. ADVANCED FUNCTIONAL MATERIALS 30, 1908176, 2020.
- Fresta, E; Dosso, J; Cabanillas-Gonzalez, J; Bonifazi, D; Costa, RD. Origin of the Exclusive Ternary Electroluminescent Behavior of BN-Doped Nanographenes in Efficient Single-Component White Light-Emitting Electrochemical Cells. ADVANCED FUNCTIONAL MATERIALS 30, 1906830, 2020.
- Fresta, E; Monclus, MA; Bertz, M; Ezquerro, C; Molina-Aldareguia, JM; Berenguer, JR; Kunimoto, M; Homma, T; Costa, RD. Key Ionic Electrolytes for Highly Self-Stable Light-Emitting Electrochemical Cells Based on Ir(III) Complexes. ADVANCED OPTICAL MATERIALS 8, 2000295, 2020.
- Mahoro, GU; Fernandez-Cestau, J; Renaud, JL; Coto, PB; Costa, RD; Gaillard, S. Recent Advances in Solid-State Lighting Devices Using Transition Metal Complexes Exhibiting Thermally Activated Delayed Fluorescent Emission Mechanism. ADVANCED OPTICAL MATERIALS 8, 2000260, 2020.

- 25. Culebras, M; Ren, G; O'Connell, S; Vilatela, JJ; Collins, MN. *Lignin Doped Carbon Nanotube Yarns for Improved Thermoelectric Efficiency*. **ADVANCED SUSTAINABLE SYSTEMS 4**, 2000147, 2020.
- Moya, A; Barawi, M; Aleman, B; Zeller, P; Amati, M; Monreal-Bernal, A; Gregoratti, L; O'Shea, VADP; Vilatela, JJ. Interfacial studies in CNT fibre/TiO2 photoelectrodes for efficient H-2 production. APPLIED CATALYSIS B-ENVIRONMENTAL 268, 118613, 2020.
- Gussone, J; Bugelnig, K; Barriobero-Vila, P; da Silva, JC; Hecht, U; Dresbach, C; Sket, F; Cloetens, P; Stark, A; Schell, N; Haubrich, J; Requena, G. Ultrafine eutectic Ti-Fe-based alloys processed by additive manufacturing - A new candidate for high temperature applications. APPLIED MATERIALS TODAY 20, 100767, 2020.
- 28. Yusuf, A; Avvaru, VS; Dirican, M; Sun, CC; Wang, DY. *Low heat yielding electrospun phosphenanthrene oxide loaded polyacrylonitrile composite separators for safer high energy density lithium-ion batteries.* **APPLIED MATERIALS TODAY 20,** 100675, 2020.
- 29. Lilli, M; Sarasini, F; Di Fausto, L; Gonzalez, C; Fernandez, A; Lopes, CS; Tirillo, J. *Chemical Regeneration of Thermally Conditioned Basalt Fibres*. **APPLIED SCIENCES-BASEL 10,** 6674, 2020.
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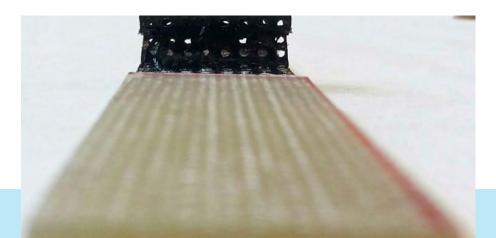
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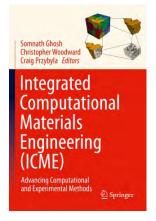
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- 134. Bi, QQ; Yao, DW; Yin, GZ; You, JQ; Liu, XQ; Wang, N; Wang, DY. Surface engineering of magnesium hydroxide via bioinspired iron-loaded polydopamine as green and efficient strategy to epoxy composites with improved flame retardancy and reduced smoke release. REACTIVE & FUNCTIONAL POLYMERS 155, 104690, 2020.
- 135. Alizadeh, R; Pena-Ortega, M; Bieler, TR; LLorca, J. A criterion for slip transfer at grain boundaries in Al. SCRIPTA MATERIALIA 178, 408-412, 2020.
- 136.Zhao, ZW; Bieler, TR; LLorca, J; Eisenlohr, P. Grain boundary slip transfer classification and metric selection with artificial neural networks. SCRIPTA MATERIALIA 185, 71-75, 2020.
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# **3.2. Book chapters**

- A. Cruzado, J. Llorca, J. Segurado . Computational Micromechanics Modeling of Polycrystalline Superalloys: Application to Inconel 718. In Integrated Computational Materials Engineering (ICME): Advancing Computational and Experimental Methods, Springer, 127-163, 2020.
- M. Rana, C. Santos, A. Monreal Bernal, J. J. Vilatela. Synthesis, Characterization, and Applications in Energy Management. In Synthesis and Applications of Nanocarbons, Wiley, 2020.
- V. S. Avvaru, M. Vincent, V. Etacheri. Advanced Lithium- Ion Batteries for Electric Vehicles: Promise and Challenges of Nanostructured Electrode Materials. In Rechargeable Lithium-Ion Batteries Trends and Progress in Electric Vehicles, CRC press, 2020.



# **3.3. Patent applications**

- Electrode comprising oxygen-deficient rutile TiO<sub>2</sub> nanowires and uses thereof. IMDEA Materials Institute. Patent application number EP20382542.7 (22 June 2020)
- A method for the large scale synthesis of metal oxide nanosheets, and their uses. IMDEA Materials Institute. Patent application number EP20383049.2 (2 December 2020)

# 3.4. Software registered

 MULTIFOAM. IMDEA Materials Institute and Technical University of Madrid. Registro Territorial de la Propiedad Intelectual, Comunidad de Madrid (28 February 2020).

# **3.5. International Conferences**

## **Invited and plenary talks**

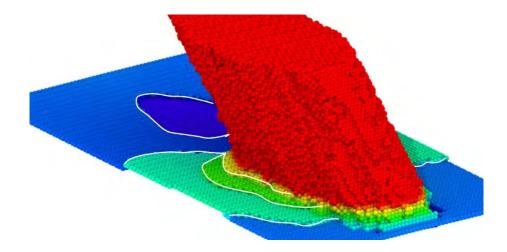
- "The use of diffusion couples and micropillar compression to determine alloying effects on the CRSS for slip and twinning in Mg alloys", J. M. Molina-Aldarequia, 4th Schöntal Symposium 2020 on "Dislocation-based Plasticity, Schöntal, Germany, March 2020
- "Comparing mesoscopic models for dendritic growth", D. Tourret, MCWASP: Modelling of Casting, Welding and Advanced Solidification Processes, virtual event, June 2020.
- "Co3O4 decorated TiO2 nanosheets as highly pseudocapacitive cathodes for long lasting rechargeable Mg-Li hybrid batteries", M. Vincent, International Conference on Nanomaterials Science and Mechanical Engineering, virtual event, Portugal, June 2020.
- "Rapid response: qualification and certification during a crisis", M.T. Pérez-Prado 4th ASTM Additive Manufacturing Center of Excellence Snapshot Workshop, virtual event, September 2020.
- "Research activities of the Powder Metallurgy Group (GTP) at UC3M and IMDEA Materials Institute using Field Assisted Sintering Techniques", J. M. Torralba, III National Workshop on Spark Plasma Sintering, Krakov, Poland, October 2020.
- 6. *"High-Entropy Alloys and high temperature applications: an opportunity for PM"*, J. M. Torralba, **EUROPM2020**, virtual event, October 2020.
- 7. *"Coupling micro and mesostructure in Inconel 3D printed lattices"*, S. Banait, Virtual Workshop on "AM related to aerospace"/UK Forum for Structural Integrity, virtual event, November 2020.
- "Modeling of polycrystalline solidification from dendrites to grain microstructures",
   D. Tourret, COMPSAFE: International Conference on Computational Engineering and
   Science for Safety and Environmental Problems, virtual event, December 2020.

# **Regular contributions**

- 1. *"Pseudocapacitance driven ultralong life Mg-Li hybrid batteries based on TiO2 nanosheet cathodes"*, M. Vincent, V. Etacheri, **National seminar on current trends in chemistry (CTriC2020)**, Cochin, India, February 2020.
- "High-throughput discovery of metal-organic frameworks for cooperative CO2 adsorption", E. Taw, J. R. Long, J. B. Neaton, M. Haranczyk, APS March Meeting 2020, Denver, USA, March 2020.
- "Manufacturability of Inconel 718 lattices structures by selective laser melting", S. Banait, M. Campos, M. T. Pérez-Prado, 23rd International Conference on Materials Forming (ESAFORM 2020), virtual event, May 2020.

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- 4. *"Ultralong-life Mg-Li hybrid batteries based of pseudocapacitive Co304-TiO2 hybrid nanosheet cathodes"*, M. Vincent, V. Etacheri, **International virtual conference: Electric mobility 2020**, virtual event, June 2020.
- "Three-dimensional needle network model for dendritic growth with fluid flow", T. Isensee, D. Tourret, MCWASP: Modelling of Casting, Welding and Advanced Solidification Processes, virtual event, June 2020.
- "Accelerating development of natural porous materials assisted by statistical machine learning", G. Lo Dico, V. Carcelen, M. Haranczyk, International Conference on Machine Learning, Siena, Italy, July 2020.
- "Pseudocapacitive hybrid TiO2 cathode for long-lasting Mg-Li dual ion batteries", M. Vincent, V. Etacheri, Virtual international transdisciplinary conference, virtual event, August 2020.
- "Accelerating development of natural porous materials assisted by statistical machine learning", G. Lo Dico, V. Carcelen, M. Haranczyk, Chemical Science Symposium 2020: How can machine learning and autonomy accelerate chemistry?, virtual event, September 2020.
- "Long-lasting Mg-Li hybrid batteries based on pseudocapacitive TiO2 nanosheet cathodes", M. Vincent, V. Etacheri, 14th International Conference on Surfaces, Coatings and Nanostructured Materials, London, UK, September 2020.
- "High Entropy Alloys, A New Opportunity For The Powder Metallurgy Route", J. M. Torralba, P. Alvaredo, A. García-Junceda, EUROPM2020, virtual event, October 2020.
- "Lattice Distortion Study In Co-based Superalloys Produced By PM Route With Low W Content", J. M. Torralba, H. Sanz-Nicolas, M. Campos, M. Cartón-Cordero, S-J. Hong, EUROPM2020, virtual event, October 2020.



- 12. "Effect of oxygen vacancies on the electrochemical performance of Anatase TiO2 as Mg-Li hybrid battery cathode", M. Vincent, V. Etacheri, 9th Symposium on Electrochemistry in Nanoscience, Paris, France, November 2020.
- 13. "Interface engineered CoO@3D-NRGO pseudocapacitive anodes for high energy/ power density lithium-ion batteries", V. S. Avvaru, V. Etacheri, 9th Symposium on Electrochemistry in Nanoscience, Paris, France, November 2020.
- 14. "Nanointerface-Driven Pseudocapacitance Tuning of TiO2 Anode for Sodium-Ion Batteries", R. R. Maca, V. Etacheri, 9th Symposium on Electrochemistry in Nanoscience, Paris, France, November 2020.

# Membership in organising committees

- School and industry day on 3D printing of metals, M. T. Pérez-Prado (Organizer), 1. Madrid, Spain, January 2020.
- 2. 2020 International Symposium on Flame-Retardant Materials (ISFRMT2020), D-Y Wang (Member of the Scientific Committee), Qingdao, China, September 2020.
- 3. **EUROPM2020**, J. M. Torralba (Member of the Technical Programme Committee), virtual event, October 2020.
- 4. COMPSAFE: International Conference on Computational Engineering and Science for Safety and Environmental Problems, D. Tourret (Symposium Organiser), virtual event, December 2020.

# **3.6.** Invited seminars and lectures

- 1. "Computational modeling of metal additive manufacturing: Recent advances and outstanding challenge", D. Tourret, MAT4.0 Winter School on 3D printing of Metals, Madrid, Spain, January 2020.
- 2. "Science and applications of CNT fibres and related macromolecular materials", J. J. Vilatela, Trinity College Dublin, Dublin, UK, January 2020
- 3. *"Microstructure sensitive fatigue in polycrystalline superalloys: from* micromechanics to specimen life prediction", J. Segurado, Solid Mechanics Laboratory (LMS), Ecole Polytechnique, Paris, France, February 2020.
- 4. "High-throughput experimental techniques to measure the CRSS for slip and twinning in Mg and Mg alloys'", J. Llorca, Sharif University of Technology, Tehran, Iran, April 2020.
- "3D printing of metals", M. T. Pérez Prado, University of Prince Edward Island, 5. Charlottetown, Canada, June 2020.
- "Semiconductor photocatalysis: Advances and applications", V. Etacheri, Mar 6. Ivanios College, Kerala University, Kerala, India, June 2020.
- 7. "PM Production Routes", J. M. Torralba, European Powder Metallurgy Association, Young Engineers Day, virtual event, September 2020

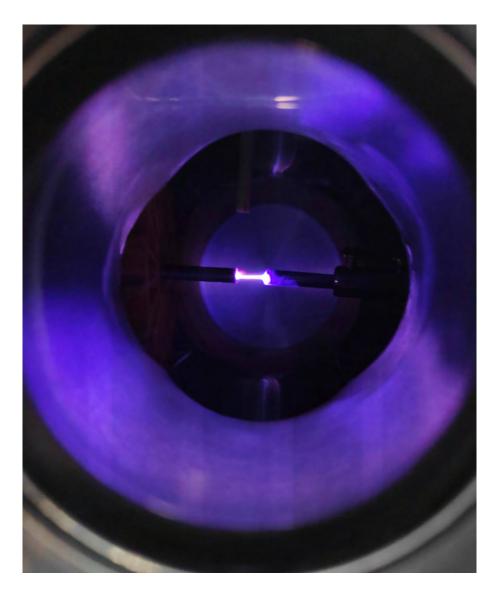
- "CNT fibres and their polymer composites: open questions and recent industrialisation efforts", J. J. Vilatela, University of Manchester, Manchester, UK, September 2020.
- 9. *"Dislocation-particle interactions in Mg alloys"*, M. T. Pérez Prado, Indian Institute of Science, Bangalore, India, September 2020.
- "Investigación e innovación en materiales avanzados con aplicación al sector ferroviario", J.J. Vilatela, Jornada MATERPLAT sobre "Investigación e innovación en materiales avanzados con aplicación al sector ferroviario", Madrid, Spain, October 2020.
- 11. *"Fundamentals of Press and Sintering"*, J. M. Torralba, **European Powder Metallurgy Association, Webinar on Press and Sintering**, virtual event, November 2020.
- 12. *"Microstructure formation during solidification processes: Theory & modeling across scales",* D. Tourret, **Guangdong Technion-Israel Institute of Technology**, virtual event, December 2020.
- "Virtual Testing of Structural Composites: a multiscale perspective.", C. González, 3rd OptiMACS Network Short Course, virtual event, December 2020
- 14. *"Nex generation rechargeable batteries through defect engineering*", V. Etacheri, **Kannur University**, Kerala, India, December 2020.

# 3.7. Awards

- 1. Best PdD thesis 2020, Technical University of Madrid, A. Monreal.
- 2. TMS Young Leader Professional Development Award, The Minerals, Metals & Materials Society (TMS), **D. Tourret.**
- 3. Outstanding Reviewer Award 2019, Acta & Scripta Materialia, D. Tourret.
- Outstanding Key Reader Award 2019, Metallurgical & materials Transactions A, D. Tourret.
- 5. Outstanding presentation at the "Chemical Science Symposium 2020: How can machine learning and autonomy accelerate chemistry", Royal Society of Chemistry (RSC), **G. Lo Dico.**
- 6. Best PhD thesis, Technical University of Madrid, J. Wang.
- 7. Best PdD thesis 2020, Technical University of Madrid, J. C. Fernández.
- Brahm Prakash Chair Professorship 2020-2021, Indian Institute of Science, M.T. Pérez-Prado.
- 9. Numerary Member of the Academia Joven de España, Academia Joven de España, **R. D. Costa.**
- 10. FPdGi research award by the Spanish Royal Family, Fundacion Princesa de Girona, **R. D. Costa**.
- 11. Fellow of the Royal Society of Chemistry, Royal Society of Chemistry, R. D. Costa.

# **3.8. Seminars**

- 1. *"Next Generation Biomaterials for Health Care"* **Dr. Jennifer Patterson** (from BIOFABICS in Portugal). January 2020.
- "Development of Biodegradable Magnesium-Based Supports for Stem Cell Therapy of Vascular Disease" Dr. Monica Echeverry (from the University of Shaghai Jiao Tong). January 2020
- 3. *"Twin transmission across grain boundaries in Mg"* **Dr. Laurent Capolungo** (from Los Alamos National Laboratory). March 2020.



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# 4. Technology offer

The IMDEA Materials Institute is constantly developing new technologies and inventions based on the results of our R&D projects. Here you can find an on-line catalogue gathering our technological offer ready to be transferred to industry, other research institutions, investors or entrepreneurs.

New Materials Science and Engineering technology, which is available for licensing:

Title: Energy storage in multifunctional structural composite material **Description**: Laminar composite material simultaneously having excellent structural properties and high energy storage efficiency. **Opportunity**: Technology license

Title: Ultrafast charging Li-ion batteries based on nanostructured electrodes Description: High capacity nanostructured anodes (1D and 2D morphologies) for ultrafast-charging Li-ion batteries. Opportunity: Technology license

Title: Ultralong life Mg batteries based on engineered cathodes Description: Cathodes of high capacity and ultralong life for Mg batteries. Opportunity: Technology license

#### Title: VIPER (VIrtual Ply propERty)

**Description:** Simulation tool developed by IMDEA Materials to predict ply properties of fiber-reinforced composite materials from the properties and spatial distribution of the different phases and interfaces in the composite. **Opportunity:** Software license

Title: Electrode for capacitive deionization

**Description:** Electrode for capacitive deionization in which the active phase and the current collector are included in a single element, i.e. a composite material. **Opportunity:** Technology license

Title: Multifunctional sensor for composite materials

**Description:** Thin sensor laid between dry fabric layers and connected to a simple electrical power meter, that provides real-time information about the resin flow and the gel point during resin infusion and curing, remains embedded in the composite and can be used for structural health monitoring (SHM) and damage detection. **Opportunity:** Technology license

**Title:** FFTMAD (Fast Fourier Transform based homogenization code, MADrid) **Description:** FFT-based simulation tool developed by IMDEA Materials for computational homogenization of any heterogeneous material, such as composites, polycrystals or celular materials, by simulating the behavior of a Representative Volume Element of the microstructure. **Opportunity:** Software license

**Title:** Resistive curing of polymers and composite materials **Description:** Resistive heating of polymer formulations with a very small fraction of conductive nanocarbon materials. Processing of the polymer can be carried out with conventional power supplies, either with AC or DC. **Opportunity:** Technology license

### Title: MULTIFOAM

**Description:** Simulation tool developed within the framework of computational micromechanics by IMDEA Materials to predict the mechanical behavior of low to medium density foams with open and closed-cell microstructure. **Opportunity:** Software license

#### Title: IRIS

**Description:** IRIS is an object oriented, general purpose, parallel code for computational mechanics in solid, fluid, and structural applications. It has finite element and meshless capabilities, a wide range of material models, and solvers for linear and nonlinear, stationary and transient simulations.

**Opportunity:** Software license

### Title: MUESLI

**Description:** MUESLI, a Material UnivErSal LIbrary, is a collection of C++ classes and functions designed to model material behavior at the continuum level. It is available to the material science and computational mechanics community as a suite of standard models and as a platform for developing new ones.

**Opportunity:** Software license

#### Title: CAPSUL

**Description:** CAPSUL is a package of crystal plasticity and polycrystalline homogenization simulation tools. **Opportunity:** Software license

Title: A halogen free flame retardant epoxy resin composition

**Description:** New halogen free flame retardant epoxy resin with excellent mechanical properties, thermal resistance, low smoke release and good processability, which can also be used as adhesive.

**Opportunity:** Technology license



# 5. Training, communication and outreach

# 5.1. Theses

# **PhD Theses**

- "Development and characterization of advanced thin coatings on nanostructured titanium for biomedical applications" Student: Hugo Mora Carlos III University of Madrid Advisor: Dr. I.Sabirov; Prof. E. Matykina and Dr. J. M. Molina-Aldareguia Date of defense: February 2020
- "Microstructural design via ultrafast heating to improve mechanical properties of a low carbon steel"
   Student: Miguel A. Valdés
   Carlos III University of Madrid
   Advisor: Dr. I. Sabirov
   Date of defense: April 2020
- "High Strain Rate Mechanical Behavior of Advanced High Strength Steels" Student: Peikang Xia Technical University of Madrid Advisor: Dr. I. Sabirov Date of defense: September 2020
- "Multiscale Experimental Characterization and Modelling Validation of Microstructure and Mechanical Properties of Engineering Alloys" Student: Bárbara Bellón Technical University of Madrid Advisor: Prof. J. Llorca and Dr. I. Sabirov Date of defense: September 2020

- "Microstructure based fatigue simulation using Fast Fourier Transform based homogenization"
   Student: Sergio Lucarini Technical University of Madrid Advisor: Prof. J. Segurado
   Date of defense: March 2020
- "Fatigue Growth Of Microstructurally Short Cracks In Ni-Based Superalloys" Student: Marcos Jiménez Carlos III University of Madrid Advisor: Dr. J. M. Molina-Aldareguia Date of defense: June 2020
- "Development and characterization of advanced thin coatings on nanostructured titanium for biomedical applications" Student: Hugo Mora Carlos III University of Madrid Advisor: Dr. I. Sabirov; Dr. J. M. Molina-Aldareguia and Dr. E. Matykina Date of defense: February 2020
- "Hybrid FRP/CNT veil hierarchical composites with enhanced interlaminar properties and integrated multifunctionalities" Student: Yunfu Ou Technical University of Madrid Advisor: Prof. C. González Date of defense: November 2020
- "Filler surface functionalization for flame retardant epoxy composites"
   Student: Lu Zhang Technical University of Madrid Advisor: Dr. D-Y Wang Date of defense: September 2020
- "Beyond traditional emitters in lightemitting electrochemical cells"
   Student: Elisa Fresta Autonomous University of Madrid Advisor: Dr. R. Costa Date of defense: September 2020

- 11. "BioHLEDs- fluorescent proteins as color down-converting filter" Student: Veronica Fernandez-Luna Autonomous University of Madrid Advisor: Dr. R. Costa Date of defense: October 2020
- 12. "Preliminary study on the industrial preparation of high- performance nanocarbon/ epoxy composites for vehicle body" Student: Qi Wang Advisor: Dr. D-Y Wang Date of defense: July 2020

# Master/Bachelor Theses

- 1. "Caracterización dinámica de materiales compuestos de epoxi reforzados con fibra de carbono" Student: Alexander Mejía Carlos III University of Madrid Advisor: Dr. J. M. Molina-Aldareguia Date of defense: October 2020
- 2. "Mecánica de fieltros nanoestructurados" Student: Carlos del Castillo Technical University of Madrid Advisor: Dr. Juan José Vilatela Date of defense: October 2020
- 3. "Optimization of a gas atomization system for additive manufacturing of gamma-TiAI" Student: Arturo Martín Carlos III University of Madrid Advisor: Dr. M.T. Pérez-Prado Date of defense: July 2020
- 4. "Dynamic mechanical characterization of carbon fiber reinforced composites" Student: Alexander Mejía Carlos III University of Madrid Advisor: Dr. F. Sket Date of defense: October 2020

- 5. "Use of ionic additives for the stabilization of fluorescent proteins in polymeric medium" Student: Jorge González Complutense University of Madrid Advisor: Dr. R. Costa Date of defense: March 2020
- 6. "Manufacturing of polymeric filaments for 3D printing of biodegradable scaffolds for biomedical applications" Student: Nicolás Biurrun Technical University of Madrid Advisor: Prof. J. Llorca and Dr. C. Pascual Date of defense: September 2020
- 7. "Análisis y control de la señal electrónica de máquinas universales de ensayo de materiales" Student: Pablo Martínez Carlos III University of Madrid Advisor: Dr. J. J. Vilatela Date of defense: March 2020
- 8. "Estudio sobre la generación y propagación de microgrietas en laminados en CFRP sometidos a cargas térmicas" Student: Javier Martínez Technical University of Madrid Advisor: Prof. C. González Date of defense: October 2020
- 9. "Fabricación. caracterización mecánica de materiales compuestos reforzados con interleaves de nanotubos, fractura interlaminar" Student: Jorge Naranjo Technical University of Madrid Advisor: Prof. C. González Date of defense: October 2020
- **10.** *"Procesamiento de aleaciones de TiAlNi* por Compactación en Caliente Asistida por Campo Eléctrico (FAHP)" Student: Rafael Herrera Carlos III University of Madrid Advisor: Dr. I. Sabirov Date of defense: October 2020

- "Simulation of tungsten mechanical behavior through crystal plasticity and FFT-based method"
   Student: Elena Botica Technical University of Madrid Advisor: Prof. J. Segurado
   Date of defense: September 2020
- "Development and validation of a FFT framework for studying lattice materials" Student: Anthony Voitus Technical University of Madrid Advisor: Prof. J. Segurado Date of defense: September 2020
- "Micromechanical study of ceramic matrix composites" Student: Jinxue Ding Technical University of Madrid Advisor: Dr. J. M. Molina-Aldareguia Date of defense: January 2020

# **5.2.** Internships / Visiting students

- "Using machine learning to accelerate the prediction of metallic microstructures" Student: Diego Muñoz Advisor: Dr. D. Tourret Visiting student from: Technical University of Madrid Period: June 2020 - September 2020
- "A numerical model for shape memory alloys"
   Student: Diego Ruiz Advisor: Dr. I. Romero Visiting student from: InTalentia Period: July 2020 - September 2020
- "Martensitic stainless steels via quenching and partitioning process"
   Student: Berta Ruiz
   Advisor: Dr. I. Sabirov
   Visiting student from: InTalentia
   Period: June 2020 - August 2020
- "Fabricación aditiva de materiales biodegradables para aplicaciones biomédicas" Student: Sara Comeron Advisor: Prof. J. Llorca Visiting student from: InTalentia/Fundación Dádoris Period: July 2020 - July 2020



- "Assessment of the effect of elastic strains on catalytic properties by means of atomistic simulations" Student: Carmen Martínez Advisor: Prof. J. Llorca Visiting student from: InTalentia Period: September 2020 - October 2020
- "Development of machine learning algorithms to predict the processingmicrostructure link during additive manufacturing" Student: Patricia Caño Advisor: Dr. G. Esteban and C. Galera Visiting student from: Technical University of Madrid Period: October 2020 - April 2020
- "Multi-scale Optimisation for Additive Manufacturing of fatigue resistant shockabsorbing MetaMaterials" Student: Marcos Rodriguez Advisor: Prof. J. Segurado Visiting student from: Eindhoven University of Technology Period: September 2020 - November 2020
- "Development and validation of a FFT framework for studying lattice materials" Student: Anthony Voitus Advisor: Prof. J. Segurado Visiting student from: Technical University of Madrid Period: February 2020 - June 2020
- "Micromechanical characterization of ceramic matrix composites" Student: Jinxue Ding Advisor: Dr. J. M. Molina-ALdareguia Visiting student from: Technical University of Madrid Period: June 2019 - January 2020

 "Internship Bachelor Degree - Mecnical Engineering"
 Student: José Colao Advisor: Prof. J. M. Torralba and Dr. A. Páez
 Visiting student from: Europea of Madrid University
 Period: January 2020 - June 2020

- 11. "Nanostructured batteries"
   Student: Quim Gispert
   Advisor: Dr. J. J. Vilatela
   Visiting student from: InTalentia/ Ramón
   Llull University
   Period: August 2020 November 2020
- "Market analysis of materials for new generation batteries" Student: Rishin Banerjee Advisor: Dr. J. J. Vilatela and Dr. J. Rubio Visiting student from: IESE Period: June 2020 - August 2020
- 13. "Piezoresistive properties of nanostructured networks"
  Student: Ángel Labordet
  Advisor: Dr. J. J. Vilatela
  Visiting student from: Carlos III University of Madrid
  Period: September 2020 - December 2020
- 14. "Microstructure and mechanical property analysis on the CNT fibers" Student: Junyeon Hwang Advisor: Dr. J. J. Vilatela Visiting student from: Korea Institute of Science & Technology (KIST) Period: December 2019 - February 2020
- "Towards data-driven stability predictors for metal-organic framework materials" Student: Marta Chaves Advisor: Dr. M. Haranczyk Visiting student from: InTalentia Period: July 2020 - September 2020

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- "Procesado y caracterización in-situ de materiales"
   Student: Jonathan Espinoza Advisor: Dr. F. Sket Visiting student from: InTalentia Period: July 2020 - November 2020
- 17. "Dynamic behaviour of composite materials for next generation aeroengines "
  Student: Joaquín Bolado
  Advisor: Dr. F. Sket
  Visiting student from: Complutense University of Madrid
  Period: October 2019 August 2020
- "Development of novel bio-based phase change materials for thermal" Student: Alba Marta López Advisor: Dr. D-Y Wang Visiting student from: Technical University of Madrid Period: October 2020 - March 2021
- "Development of Novel Flame retardant Polymer Electrolytes for Lithium-ion Batteries"
   Student: Sun Chanchung Advisor: Dr. D-Y Wang Visiting student from: Technical University of Madrid Period: May 2019 - January 2020
- 20. "Design and study new generation fire safety batteries for advanced application

Student: María Benito Advisor: Dr. D-Y Wang Visiting student from: InTalentia Period: July 2020 - September 2020

 "Copper(I) complexes for light-emitting electrochemical cells" Student: Gilbert Mahoro Advisor: Dr. R. Costa Visiting student from: ENSICAEN Period: October 2017 - August 2020

# 5.3. Teaching in Masters

- 1. "Simulation" Master in Materials Engineering Technical University of Madrid Professor: Prof. C González
- "Design and manufacturing of Advanced Composite Materials" Master in Materials Engineering Technical University of Madrid Professor: Prof. C..González
- "Simulation in materials engineering" Master in Materials Engineering Technical University of Madrid Professor: Dr. D. Tourret
- "Structural Characterization of Materials II: Spectroscopy" Master in Materials Engineering Technical University of Madrid Professor: Dr. F. Sket
- "Advanced simulation methods" Master in Industrial Engineering Technical University of Madrid Professor: Prof. I. Romero
- "Metal Matrix Composites" Master in Composite Materials Technical University of Madrid / AIRBUS Professor: Dr. I. Sabirov
- 7. "Simulation" Master in Materials Engineering Technical University of Madrid Professor: Prof. J. Segurado
- "Simulation in materials science and engineering" Master in Materials Science and Engineering Carlos III University of Madrid Professor: Dr. J. M. Molina-Aldareguia
- 9. "Advanced Composite Materials" Master in Materials Science and Engineering

Carlos III University of Madrid Professor: Dr. J. M. Molina-Aldareguia

- 10. "Nanomaterials Nanocarbons" Master in Materials Science and Engineering Carlos III University of Madrid Professor: Dr. J. J. Vilatela
- 11. "Hierarchical Composites" Master in Composite Materials Technical University of Madrid / AIRBUS Professor: Dr. J. J. Vilatela
- 12. "Procesos industriales" Máster en Ingeniería Industrial Navarra University (TECNUN) Professor: Dr. M. T. Pérez-Prado
- 13. "Thermal and Thermo-mechanical characterization" Master in Materials Science and Engineering Carlos III University of Madrid Professor: Dr. S. Milenkovic

# 5.4. Institutional activities

- 14. Member of the Severo Ochoa Centres and María de Maeztu Units Alliance (SOMM Excellence Alliance)
- 15. Member of the European Materials Modelling Council (EMMC)
- 16. Member of the European Materials Characterization Council (EMCC)
- 17. Member of the European Energy Research Alliance (EERA)
- 18. Member of the European Technology Platform for Advanced Engineering Materials and Technologies (EUMAT)

- 19. Member of the Batteries European Partnership Association (BEPA)
- 20. Member of the European Technology and Innovation Platform Batteries Europe
- 21. Local Contact Point of the EURAXESS pan-European initiative
- 22. Technical Secretariat of the Spanish Technological Platform of Advanced Materials and Nanomaterials (MATER-PLAT)
- 23. Member of the Spanish Aerospace Platform (PAE)
- 24. Member of the Spanish Technological Platform for Advanced Manufacturing (MANUKET)
- 25. Member of the Madrid Aerospace Cluster (MAC)
- **26.** *Member of the Network of Research* Laboratories of Comunidad de Madrid (REDLAB)
- 27. Member of the Spanish Railway Technological Platform (PTFE)
- 28. Member of the Spanish Energy Storage Technological Platform (BatteryPlat)
- 29. Member of the Spanish Technological Photonics Platform (Fotónica21)
- 30. Member of the Spanish Association of Foundations (AFE)
- 31. Member of the Spanish Association of Composite Materials (AEMAC)
- 32. Member of the European Aeronautics Science Network (EASN)

# 5.5. Individual participation in committees and other institutions

- 1. Member of the European Materials Modelling Council (EMMC). Prof. J. Segurado
- 2. Member of the European Materials Modelling Council (EMMC). Dr. D. Tourret
- 3. Member of the European Materials Characterization Council (EMCC). Dr. J. Molina
- 4. Member of Batteries Europe WG2. Dr. J. J. Vilatela
- Program coordinator, Structural Materials, Spanish National Science Foundation (AEI). Dr. M. T. Pérez-Prado
- Vice president of SEMNI (Spanish Association for Numerical Methods in Engineering). Prof. I. Romero
- Member of the Scientific Board, European Space Agency (ESA). Dr. M. T. Pérez-Prado
- Member of the Strategic Advisory Board, Fundación Gadea Ciencia, Dr. M. T. Pérez-Prado
- Member of the Scientific Board and of the Strategic Advisory Board, NOMATEN Center of Excellence. Dr. M. T. Pérez-Prado
- 10. Member of the Scientific Board, IRT Jules Verne. Dr. M. T. Pérez-Prado
- 11. Member of the International Technology Advisory Board, IRT Saint Exupéry, France. Prof. J. Llorca
- 12. Member of the Early Career Researcher Board of IOP Multifunctional Materials. Dr. J. J. Vilatela

- 13. Chair, European Mechanics of Materials Conference Committee. Prof. J. Llorca
- 14. Executive editor, Modelling and Simulation in Materials Science and Engineering. Prof. J. Llorca
- **15.** Fellow of Royal Society of Chemistry, UK. Dr. D-Y. Wang

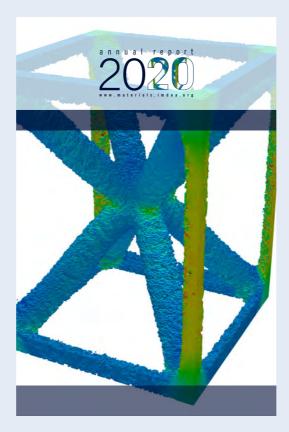
# 5.6. Outreach

- 1. Organisation of the "1<sup>st</sup> open PhD day" at IMDEA Materials. January 2020.
- Speaker at the "Women in 3D printing" Madrid chapter visit at IMDEA Materials. March 2020. Dr. C. Pascual, A. Fernández, A. Doñoro, L. Arévalo.
- Participation in the "European Researchers' night Madrid 2020 - Great Scientists on the big screen", promoted by Fundación Madri+d. November 2020. Dr. M. Echeverry, Eugenia Nieto.
- Participation in the "Science Week Madrid 2020", promoted by Fundación Madri+d. November 2020. J. de la Vega, C. Madrona, C. Galera, A. Álvarez, A. Fernández, Dr. D. Garoz.
- Organisation of primary-secondary school and bachelor-master students visits to IMDEA Materials Institute, 3 visits during 2020 (over 100 students)

# 5.7. IMDEA Materials in the media

rne	1. Andamios de magnesio en 3D para tratar grandes fracturas óseas. Prof. J. Llorca. RNE	
rne	2. Nuevos materials para baterías. Dr. J. J. Vilatela. RNE	
rne	3. El silicio es la tecnología clave para las nuevas baterías. Dr. J. J. Vilatela. RNE	
rne	<ol> <li>La CE apuesta por tecnología española en el desarrollo del silicio en láminas para baterías. Dr. J. J. Vilatela. RNE</li> </ol>	
rne	5. Impresión 3D de materiales. Dr. M. T. Pérez-Prado. RNE	
SEI2	6. Hoy por hoy, interview to Dr. J. J. Vilatela. Cadena SER	
NATIONAL GEOGRAPHIC ESPANA	7. Crean una estructura biodegradable impresa en 3D para regenerar huesos rotos. Prof. J. Llorca. National Geographic España	
TeleMadrid	<ol> <li>Diez investigaciones "made in Madrid" de las que está pendiente todo el planeta ciencia. Drs M. T. Pérez-Prado, J. M. Molina-Aldareguia, R. Costa and J. J. Vilatela; Profs. J. M. Torra and I. Romero. TeleMadrid</li> </ol>	ılba
Aerospace TESTING	9. Metals testing for aerospace under the microscope. Prof. J. Segurado. Aerospace Testing International	
The voice of 3D Printing / According Manufacturing	10. IMDEA Materials and Hexagon Partner for Next Gen Metal Simulation Tech. Prof. J. Segurado. 3DPRINT.COM	
Composites World	11. SORCERER: Clean Sky wizardry for multifunctional aircraft composites. Dr. J. J. Vilatela. Composites World	
	12. ITP Aero e IMDEA Materiales desarrollan un programa de I+D para simular la fabricación en pionero en el mundo. Dr. D. Tourret. Actualidad Aeroespacial	3D
notiweb <sup>madried</sup>	<ol> <li>Desarrollan un silicio flexible que revolucionará los vehículos eléctricos.</li> <li>Dr. J. J Vilatela, Notiweb Madri+d</li> </ol>	
European Commission EU relearch results	14. New aviation fabrics serve dual structural and electrical roles. Dr. A. Mikhalchan. CORDIS	
To the the Float AN / Universidad the conversidar public tothe to extended	15. Sobre la Endogamia. Prof. J. M. Torralba. Universidad, sí	
ti ting a Flata XX : Universida Universida pallar table to arteridad	<ol> <li>El sistema de ciencia e innovación, principales problemas y algunas soluciones.</li> <li>Prof. J. M. Torralba. Universidad, sí</li> </ol>	
Universidad Universidad	17. ¿Merece la pena hacer el doctorado en España? Prof. J. M. Torralba. Universidad, sí	
Universidad	<ol> <li>Si el futbol se rigiera por las leyes de la ciencia o la universidad.</li> <li>Prof. J. M. Torralba. Universidad, sí</li> </ol>	







## Contact

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